



Test Report: HLG-240H-C700

250W Single Output LED Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

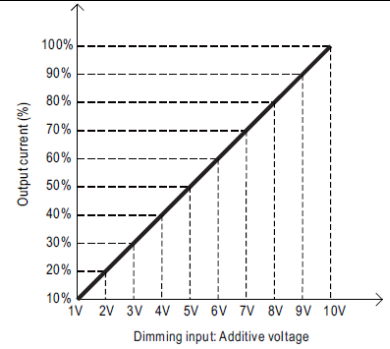
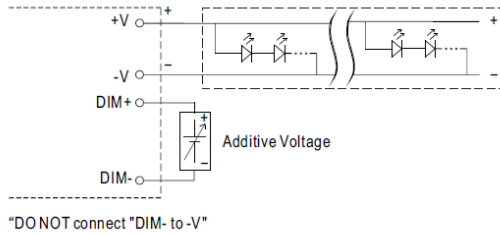
ENVIRONMENT TEST

DESIGN VERIFY TEST

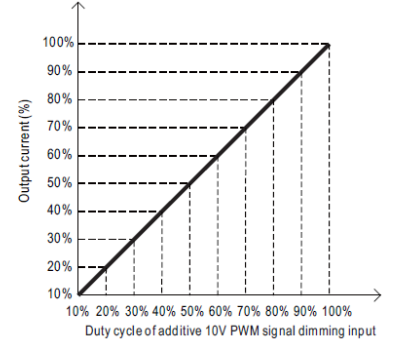
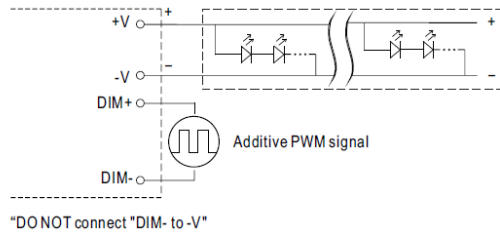
OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	CURRENT TOLERANCE	±5%	I/P: 230 VAC I/P: 115VAC O/P: FULL LOAD Ta: 25°C	0.720A /230VAC@CV MAX-2V 0.716A /230VAC@CV MIN 0.720A /115VAC@CV MAX-2V 0.715A /115VAC@CV MIN +2.85%
2	CONSTANT CURRENT REGION	CH1: 178V~ 357 V	I/P: 230 VAC O/P: FULL LOAD Ta: 25°C	68V~357 V /230VAC
3	OPEN CIRCUIT VOLTAGE (max.)	360V	I/P: 230 VAC O/P: NO LOAD Ta: 25°C	357.5V
4	CURRENT ADJ. RANGE	CH1: 350mA~ 700mA	I/P: 230 VAC I/P: 115VAC O/P: CV MIN & CV MAX-2V Ta: 25°C	0.3193A~0.7504 A /230VAC@CV MAX-2V 0.3197A~0.7504 A /230VAC@CV MIN 0.3193A~ 0.754A /115VAC@CV MAX-2V 0.3197A~ 0.7504A /115VAC@CV MIN
5	CURRENT RIPPLE	5.0% max. @rated current	I/P: 230 VAC O/P: FULL LOAD Ta: 25°C	1.73%
6	SET UP TIME (Max)	230VAC/500 ms 115VAC/1000ms	I/P: 230 VAC I/P: 115 VAC O/P: FULL LOAD Ta: 25°C	230VAC/ 346ms 115 VAC/ 412ms
INPUT=230VAC/50HZ @ FULL LOAD		INPUT=115VAC/60HZ @ FULL LOAD		
CH1 : AC Input Voltage CH2 : Output Voltage		CH1 : AC Input Voltage CH2 : Output Voltage		
7	DIMMING OPERATION (for B-Type)	<p>※3 in 1 dimming function</p> <p>※Output constant current level can be adjusted by applying one of the three methodologies between DIM+ and DIM-: 1 ~ 10VDC, or 10V PWM signal or resistance.</p> <p>※Direct connecting to LEDs is suggested. It is not suitable to be used with additional drivers.</p> <p>※Dimming source current from power supply: 100μ A (typ.)</p>		

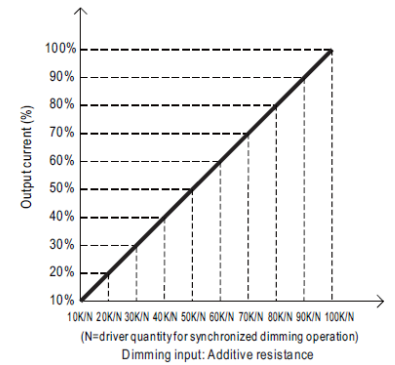
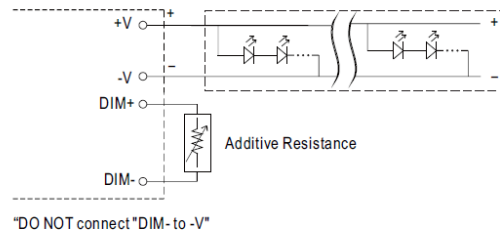
© Applying additive 1 ~ 10VDC



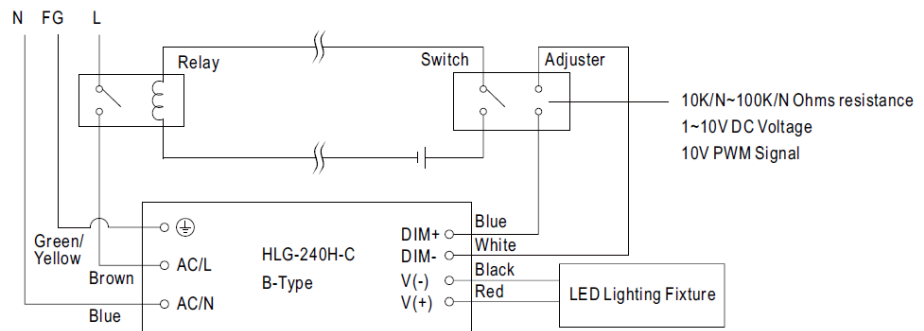
© Applying additive 10V PWM signal (frequency range 100Hz ~ 3KHz):



© Applying additive resistance:



Note: In the case of turning the lighting fixture down to 0% brightness, please refer to the configuration as follow, or please contact MEAN WELL for other options.



Using a switch and relay can turn ON/OFF the lighting fixture.

I/P : 230VAC

O/P : DIMMING TEST

TA : 25°C

R	10K	20K	30K	40K	50K	60K	70K	80K	90K	100K	OPEN
O/P CURRENT	0.073A	0.141A	0.212A	0.276A	0.350A	0.420A	0.490A	0.552A	0.627A	0.692A	0.706A
%	10.47%	20.11%	30.29%	39.37%	49.99%	60.03%	69.93%	78.79%	89.63%	98.89%	100.86%
V	1V	2V	3V	4V	5V	6V	7V	8V	9V	10V	OPEN

O/P CURRENT	0.077A	0.144A	0.212A	0.286A	0.361A	0.423A	0.496A	0.565A	0.637A	0.702A	0.706A
%	11.03%	20.57%	30.29%	40.84%	51.57%	60.41%	70.89%	80.71%	90.97%	100.27%	100.86%
PWM (100HZ)	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%	OPEN
O/P CURRENT	0.069A	0.143A	0.214A	0.287A	0.357A	0.427A	0.496A	0.566A	0.636A	0.705A	0.706A
%	9.90%	20.39%	30.59%	40.94%	50.96%	61.03%	70.90%	80.86%	90.84%	100.70%	100.86%

TEST RESULT : OK

8 DIMMING OPERATION (for Dxx-Type by User definition)

※**Smart timer dimming function (for Dxx-Type by User definition)**
 MEAN WELL Smart timer dimming primarily provides the adaptive proportion dimming profile for the output constant current level to perform up to 14 consecutive hours. 3 dimming profiles hereunder are defined accounting for the most frequently seen applications. If other options may be needed, please contact MEAN WELL for details.
 Ex : Ⓒ D01-Type: the profile recommended for residential lighting

Set up for D01-Type in Smart timer dimming software program:

	T1	T2	T3	T4
TIME**	06:00	07:00	11:00	--
LEVEL**	100%	70%	50%	70%

Ex : Ⓒ D02-Type: the profile recommended for street lighting

Set up for D02-Type in Smart timer dimming software program:

	T1	T2	T3	T4	T5
TIME**	01:00	03:00	8:00	11:00	--
LEVEL**	50%	80%	100%	60%	80%

Ex : Ⓒ D03-Type: the profile recommended for tunnel lighting

Set up for D03-Type in Smart timer dimming software program:

	T1	T2	T3
TIME**	01:30	11:00	--
LEVEL**	70%	100%	70%

I/P : 230VAC
 O/P : DIMMING TEST
 TA : 25°C
 TEST RESULT : OK

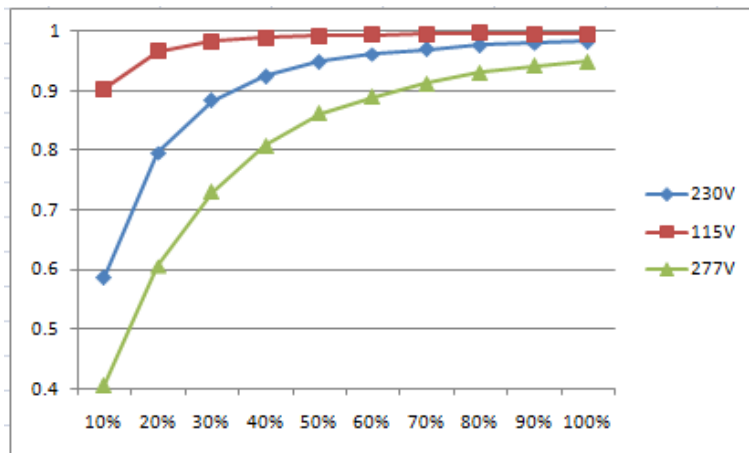
INPUT FUNCTION TEST



250W Single Output LED Power Supply HLG-240H-Cseries

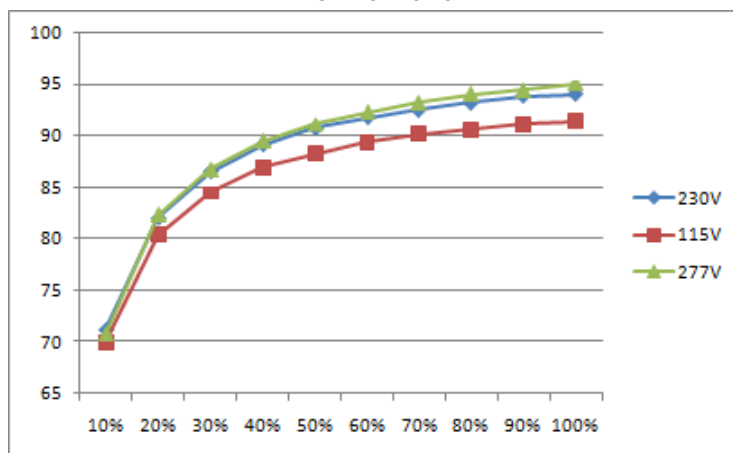
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	90VAC~305 VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	70V~305V
			I/P: (1)LOW-LINE-3V=87 V HIGH-LINE+10V=315 V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON: 30 Sec . OFF: 30 Sec 10MIN (POWER ON/OFF NO DAMAGE) (2) I/P:230Vac ON: 0.5 Sec . OFF: 0.5 Sec 20MIN	(1).TEST:OK (2).TEST :OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P: 110 VAC ~305VAC O/P:FULL~MIN LOAD Ta:25°C	OK
3	INPUT CURRENT (TYP)	277VAC/1.1 A 230 VAC/ 1.3 A 115 VAC/ 2.5 A	I/P: 277VAC/230 VAC/115 VAC O/P:FULL LOAD Ta:25°C	I= 1.01A/277VAC I = 1.2 A/ 230VAC I = 2.45A/ 115VAC
4	POWER FACTOR(TYP)	0.95/230 VAC FULL LOAD 0.98/115 VAC FULL LOAD 0.92/277 VAC FULL LOAD	I/P: 230 VAC/115VAC/277VAC O/P:FULL LOAD Ta:25°C	PF=0.9842 /230V/100%LOAD PF=0.9971/115V/100%LOAD PF=0.9531 /277V/100%LOAD

P.F vs LOAD



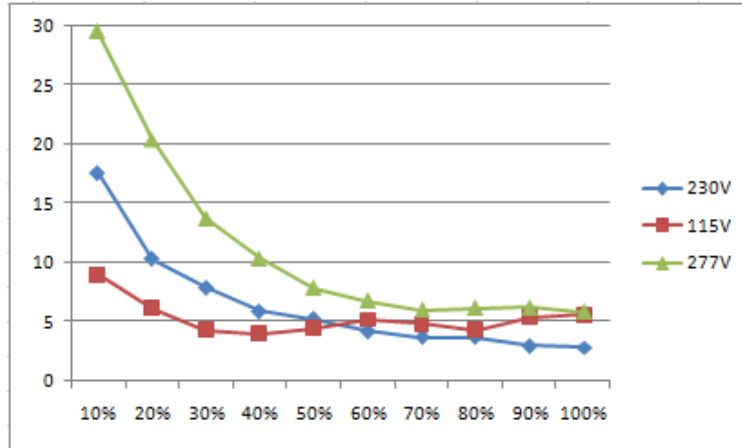
5	EFFICIENCY (TYP)	93.5%	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	93.64 %
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EFFICIENCY vs LOAD



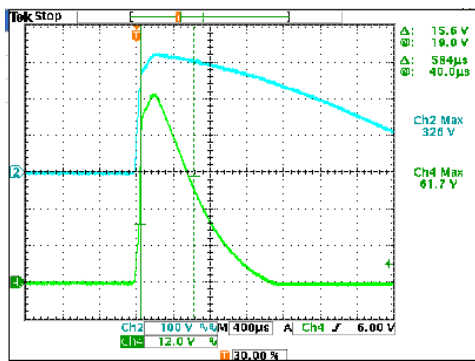
6	TOTAL HARMONIC DISTORTION	<p>Total harmonic distortion will be lower than 20% when output loading is 50% or higher at 230VAC / 115VAC</p>	<p>I/P : 230VAC I/P : 115VAC O/P : 50% LOAD Ta : 25°C</p>	<p>THD : 7.066 % THD : 6.536 %</p>
		<p>Total harmonic distortion will be lower than 20% when output loading is 75% or higher at 277VAC</p>	<p>I/P : 277VAC O/P : 75% LOAD Ta : 25°C</p>	<p>THD : 6.714 %</p>

THD&LOAD



7	INRUSH CURRENT (TYP)	<p>230 V/ 75A COLD START</p> <p>(twidth=700 us measured at 50% Ipeak) COLD START</p>	<p>I/P: 230 VAC O/P: FULL LOAD Ta: 25°C</p>	<p>I = 61.7 A/ 230VAC</p> <p>T50= 584 us</p>
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INPUT=230VAC/50HZ @ FULL LOAD
CH2 : AC Input Voltage CH4 : Input current (1V=1A)



ROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER VOLTAGE PROTECTION	V1: 375 V~ 410 V	<p>I/P: 305VAC I/P: 230VAC I/P: 90VAC O/P: MIN LOAD Ta: 25°C</p>	<p>389.93V/ 305VAC 391.64V/ 230VAC 391.21V/ 90VAC PROTECTION TYPE : Shut down and latch off o/p voltage, re-power on to recover</p>

2	OVER TEMPERATURE PROTECTION	SPEC: PROTECTION TYPE : Shut down o/p voltage, recovers automatically after temperature goes down	I/P: 305 VAC I/P: 90 VAC O/P:FULL LOAD	O.T.P.Active PROTECTION TYPE : Shut down o/p voltage, recovers automatically after temperature goes down
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 305VAC I/P: 90 VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE PROTECTION TYPE : Constant current limiting, recovers automatically after fault condition is removed

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	P.F.C Transistor (D to S) or (C to E) Peak Voltage	Q1Rated 600V/19A	I/P:High-Line +3V =308V AC ON/OFF VDS: O/P: (1)Full Load (2)Output Short (3)FULL LOAD CONTINUE I/P:Low-Line -3V =107V AC ON/OFF VDS O/P: (1)Full Load (2)Output Short (3)FULL LOAD CONTINUE Ta:25°C	VDS: (1)510V (2)454V (3)494V VDS: (1)510V (2)438V (3)506V
2	PWM Transistor (D to S) or (C to E) Peak Voltage	Q3 Rated 20A/600V	I/P:High-Line +3V =308V AC ON/OFF VDS: O/P: (1)Full Load (2)Output Short (3)FULL LOAD CONTINUE I/P:Low-Line -3V = 107V AC ON/OFF VDS O/P: (1)Full Load (2)Output Short (3)FULL LOAD CONTINUE Ta:25°C	VDS: (1)458V (2)498V (3)452V VDS: (1)452V (2)484V (3)446V

3	Diode Peak Voltage	D101 Rated 3A/600V D102 Rated 4A/600V	I/P:High-Line +3V = 308 V AC ON/OFF VDS: O/P: (1)Full Load (2)Output Short (3)FULL LOAD CONTINUE VDS: (1)Full Load (2)Output Short (3)FULL LOAD CONTINUE Ta:25°C	D101: VDS: (1)370V (2)8V (3)368V D102: VDS: (1)372V (2)8V (3)370V
4	Input Capacitor Voltage	C5 Rated: 150u/450V SURGE POWER :495V	I/P:High-Line +3V =308 V O/P: (1)Full Load input on/off (2) Min load input on /Off (3)Full Load /Min load Change Ta:25°C	(1)448V (2)454V (3)448V
5	Control IC Voltage Test	PWM IC U70 Rated 8.85V~16V	I/P:High-Line +3V =308 V AC ON/OFF O/P:(1)FULL LOAD (2) Output Short (3)O.L.P (4)O.V.P. (5)NO LOAD (LOW LINE) Ta:25°C	(1) 15.3V (2) 14.7V (3) 14.7V (4) 15.3V (5) 15.3V

SAFETY & EMC TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	IEC60950-1 I/P-O/P: 3.75KVAC/min I/P-FG: 2 KVAC/min<4.5mA O/P-FG:1.5KVAC/min	I/P-O/P: 4.125 KVAC/min I/P-FG: 2.4 KVAC/min O/P-FG: 1.8 KVAC/min Ta:25°C	I/P-O/P: 3.93mA I/P-FG: 4.20 mA O/P-FG:3.33 mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 23.7GΩ I/P-FG: 11.1G Ω O/P-FG: 30G Ω NO DAMAGE
3	GROUNDING CONTINUITY	IEC60950-1 FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40A / 2min Ta:25°C	30 mΩ
4	LEAKAGE CURRENT	IEC60950-1 < 0.75mA / 277VAC	I/P: 277 VAC O/P:Min LOAD Ta:25°C	L-FG:0.32mA N-FG:0.32 mA

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A CLASS C	I/P: 230VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS

2	CONDUCTION	EN55015 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab
3	RADIATION	EN55015 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N :2KV L,N-PE:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
7	Test by certified Lab & Test Report Prepare. Any contradictions of the test results, please refer to the latest EMC test report.			

RELIABILITY TEST

ENVIRONMENT TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																																				
1	TEMPERATURE RISE TEST	MODEL : HLG-240H-C700 1. ROOM AMBIENT BURN-IN : 3 HRS I/P : 230VAC O/P : FULL LOAD Ta= 29.2 °C 2. HIGH AMBIENT BURN-IN : 6 HRS I/P : 230VAC O/P : FULL LOAD Ta= 55.7 °C																																																																																						
			<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT</th> <th>HIGH AMBIENT</th> </tr> </thead> <tbody> <tr><td>1</td><td>BD1</td><td>65.7°C</td><td>89.0°C</td></tr> <tr><td>2</td><td>C14</td><td>62.6°C</td><td>86.3°C</td></tr> <tr><td>3</td><td>LF2</td><td>61.6°C</td><td>84.8°C</td></tr> <tr><td>4</td><td>Q1</td><td>64.7°C</td><td>88.6°C</td></tr> <tr><td>5</td><td>D3</td><td>63.9°C</td><td>87.7°C</td></tr> <tr><td>6</td><td>L2</td><td>62.2°C</td><td>85.9°C</td></tr> <tr><td>7</td><td>L1</td><td>63.5°C</td><td>88.6°C</td></tr> <tr><td>8</td><td>D2</td><td>63.9°C</td><td>87.7°C</td></tr> <tr><td>9</td><td>TSW1</td><td>62.2°C</td><td>85.9°C</td></tr> <tr><td>10</td><td>Q4</td><td>63.6°C</td><td>87.4°C</td></tr> <tr><td>11</td><td>C5</td><td>61.6°C</td><td>84.9°C</td></tr> <tr><td>12</td><td>C35</td><td>63.9°C</td><td>86.9°C</td></tr> <tr><td>13</td><td>C37</td><td>63.9°C</td><td>86.9°C</td></tr> <tr><td>14</td><td>D102</td><td>63.9°C</td><td>87.5°C</td></tr> <tr><td>15</td><td>T1</td><td>81.1°C</td><td>101.8°C</td></tr> <tr><td>16</td><td>C201</td><td>61.3°C</td><td>85.2°C</td></tr> <tr><td>17</td><td>C102</td><td>60.2°C</td><td>83.9°C</td></tr> <tr><td>18</td><td>U1</td><td>61.3°C</td><td>84.9°C</td></tr> <tr><td>19</td><td>D101</td><td>71.9°C</td><td>96.6°C</td></tr> <tr><td>20</td><td>U201</td><td>63.5°C</td><td>88.0°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT	HIGH AMBIENT	1	BD1	65.7°C	89.0°C	2	C14	62.6°C	86.3°C	3	LF2	61.6°C	84.8°C	4	Q1	64.7°C	88.6°C	5	D3	63.9°C	87.7°C	6	L2	62.2°C	85.9°C	7	L1	63.5°C	88.6°C	8	D2	63.9°C	87.7°C	9	TSW1	62.2°C	85.9°C	10	Q4	63.6°C	87.4°C	11	C5	61.6°C	84.9°C	12	C35	63.9°C	86.9°C	13	C37	63.9°C	86.9°C	14	D102	63.9°C	87.5°C	15	T1	81.1°C	101.8°C	16	C201	61.3°C	85.2°C	17	C102	60.2°C	83.9°C	18	U1	61.3°C	84.9°C	19	D101	71.9°C	96.6°C	20	U201	63.5°C	88.0°C	
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250W Single Output LED Power Supply HLG-240H-Cseries

2	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 305VAC/110VAC O/P : 100 % LOAD Ta= -40°C	TEST : OK
3	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 60 °C NO DAMAGE	I/P : 305 VAC O/P : FULL LOAD Ta= 60 °C HUMIDITY= 95 %R.H	TEST : OK
4	TEMPERATURE COEFFICIENT	± 0.03 %/°C (0~60°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.011 %/°C (0~60°C)
5	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK
6	THERMAL SHOCK TEST	1. Thermal shock Temperature : -45°C~ +65°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec ; turn off 2sec		OK
7	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 5G (5) Test Time : 72min in each axis (X.Y.Z) (6) Ta : 25°C		TEST : OK
8	CAPACITOR LIFE CYCLE	HLG-240H-C700:SUPPOSE C102 IS THE MOST CRITICAL COMPONENT (1 I/P : 230VAC O/P : FULL LOAD Tc=75°C LIFE TIME (2 I/P : 230VAC O/P : 75% LOAD Tc=75°C LIFE TIME (3 I/P : 230VAC O/P : 50% LOAD Tc=75°C LIFE TIME		(1) 85205 HRS (2) 86966 HRS (3) 91020 HRS
9	MTBF	Conducted by Parts Stress Analysis Prediction 180K hrs min. MIL-HDBK-217F (25°C)		
10	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 62,000 hours		

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	DANIEL GAO	SANFORD SU	VINCENT TSENG

12.10.30 A50-F031