



Test Report: HLG-600H-20

600W Single Output Switching Power Supply

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

■ RELIABILITY TEST

ENVIRONMENT TEST

■ DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|-----------------------------|---|--|--|
| 1 | RIPPLE & NOISE | V1 : 150 mVp-p (Max) | I/P : 230VAC O/P : FULL LOAD Ta : 25°C | V1 : 28 mVp-p (Max) |
| 2 | CONSTANT CURRENT REGION | O/P : 10 ~20V | I/P : 230VAC O/P : CV MODE Ta : 25°C | CV= 10V : 28.38A CV= 19V : 28.59A |
| 3 | OUTPUT VOLTAGE ADJUST RANGE | CH1 : 17V ~21 V | I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C | 16.09 V ~ 22.19 V / 230 VAC 16.09 V ~ 22.19 V / 115 VAC |
| 4 | OUTPUT VOLTAGE TOLERANCE | V1 : -1.5 %~ 1.5 % (Max) | I/P : 100 VAC / 305 VAC O/P : FULL/ MIN LOAD Ta : 25°C | V1 : 0.03 %~ -0.78 % |
| 5 | LINE REGULATION | V1 : -0.5 %~ 0.5 % (Max) | I/P : 100VAC ~ 305 VAC O/P : FULL LOAD Ta : 25°C | V1 : 0 %~ 0 % |
| 6 | LOAD REGULATION | V1 : -1 % ~ 1 % (Max) | I/P : 230 VAC O/P : FULL ~MIN LOAD Ta : 25°C | V1 : -0.38 %~ 0.38 % |
| 7 | SET UP TIME | 230VAC : 500 ms (Max) 115VAC : 500 ms(Max) | I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C | 230VAC/ 102 ms 115VAC/ 108 ms |
| 8 | RISE TIME | 230VAC : 80 ms (Max) 115VAC : 80 ms (Max) | I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C | 230VAC/ 18.4 ms 115VAC/ 17.8 ms |
| 9 | HOLD UP TIME | 230VAC : 15 ms (TYP) 115VAC : 15 ms (TYP) | I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C | 230VAC/ 19.2 ms 115VAC/ 19.2 ms |
| 10 | OVER/UNDERSHOOT TEST | < ±5% | I/P : 230 VAC O/P : FULL LOAD Ta : 25°C | TEST : 1.5 % |
| 11 | OUTPUT CURRENT ADJ RANGE | CH1 : 14 A ~ 28 A | I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C | 29.79A ~10.89 A/230VAC 29.81A ~ 10.91 A/115Vac |



600W Single Output Switching Power Supply

HLG-600H series

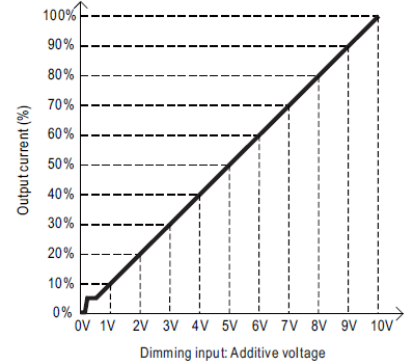
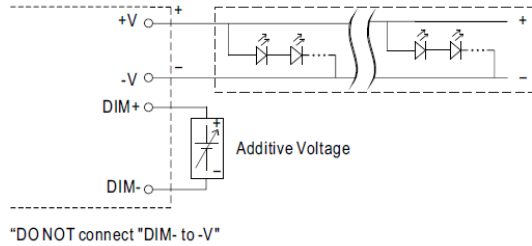
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|----|--------------|-----------------|---|---|----------------------------------|
| 12 | DYNAMIC LOAD | V1 : 2000 mVp-p | I/P : 230 VAC (1).O/P : FULL /Min LOAD 90%DUTY/ 1KHZ (2).O/P : FULL /Min LOAD 90%DUTY/ 3KHZ (3).O/P : FULL /Min LOAD 90%DUTY/ 5KHZ (4).O/P : FULL /Min LOAD 50%DUTY/ 120HZ Ta : 25°C | (1)1280 (2)1240 (3)1190 (4)912 | mVp-p mVp-p mVp-p mVp-p |
|----|--------------|-----------------|---|---|----------------------------------|

13 DIMMING OPERATION

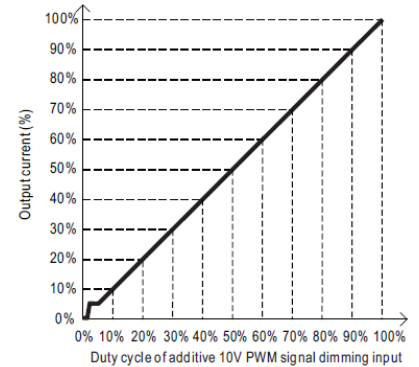
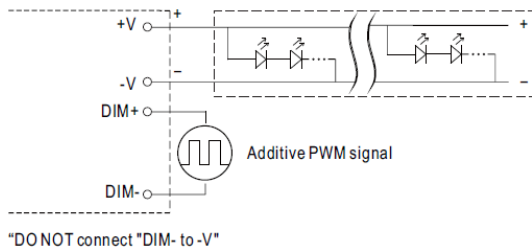
※ 3 in 1 dimming function (for B-Type)

- Output constant current level can be adjusted by applying one of the three methodologies between DIM+ and DIM-: 0 ~ 10VDC, or 10V PWM signal or resistance.
- Direct connecting to LEDs is suggested. It is not suitable to be used with additional drivers.
- Dimming source current from power supply: 100 μ A (typ.)

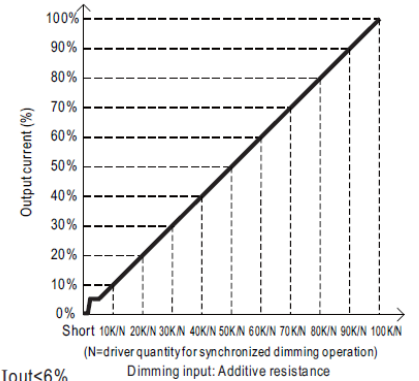
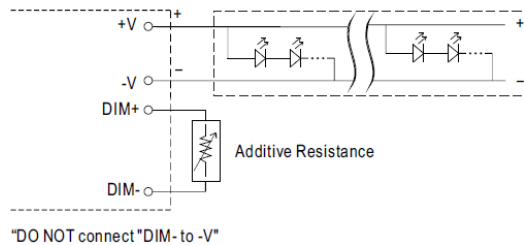
◎ Applying additive 0 ~ 10VDC



◎ Applying additive 10V PWM signal (frequency range 100Hz ~ 3KHz):



◎ Applying additive resistance:



Note : 1. Min. dimming level is about 6% and the output current is not defined when 0% < I_{out} < 6%.

2. The output current could drop down to 0% when dimming input is about 0k Ω or 0Vdc, or 10V PWM signal with 0% duty cycle.

I/P : 230VAC

O/P : DIMMING TEST

TA : 25 $^{\circ}$ C

| R | SHORT | 10K | 20K | 30K | 40K | 50K | 60K | 70K | 80K | 90K | 100K | OPEN |
|-------------|-------|--------|--------|--------|---------|---------|---------|---------|---------|---------|---------|---------|
| O/P CURRENT | 0 | 3.225A | 6.640A | 9.080A | 12.500A | 15.300A | 17.800A | 20.500A | 23.100A | 26.100A | 28.600A | 28.600A |
| % | 0.00% | 11.52% | 23.71% | 32.43% | 44.64% | 54.64% | 63.57% | 73.21% | 82.50% | 93.21% | 102.14% | 102.14% |
| V | SHORT | 1V | 2V | 3V | 4V | 5V | 6V | 7V | 8V | 9V | 10V | OPEN |
| O/P CURRENT | 0 | 3.120A | 6.600A | 9.160A | 12.000A | 15.200A | 17.800A | 20.700A | 23.400A | 26.300A | 28.600A | 28.600A |
| % | 0.00% | 11.14% | 23.57% | 32.71% | 42.86% | 54.29% | 63.57% | 73.93% | 83.57% | 93.93% | 102.14% | 102.14% |
| PWM (100HZ) | SHORT | 10% | 20% | 30% | 40% | 50% | 60% | 70% | 80% | 90% | 100% | OPEN |
| O/P CURRENT | 0 | 3.038A | 6.0187 | 9.600A | 11.612 | 14.493 | 17.231 | 19.95 | 23.700A | 26.200A | 28.700A | 28.700A |
| % | 0.00% | 10.85% | 21.50% | 34.29% | 41.65% | 51.76% | 61.54% | 71.25% | 84.64% | 93.57% | 102.50% | 102.50% |

TEST RESULT : OK

INPUT FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|---------------------------|---|--|------------------------------------|
| 1 | INPUT VOLTAGE RANGE | 90VAC~305 VAC | I/P : TESTING O/P : FULL LOAD Ta : 25°C | 69.437V~305V |
| | | | I/P : LOW-LINE-3V= 87 V (PLEASE CHECK DERATING CURVE) HIGH-LINE+10V=315 V O/P : FULL/MIN LOAD ON : 30 Sec. OFF : 30 Sec 10MIN (POWER ON/OFF NO DAMAGE) | TEST : OK |
| 2 | INPUT FREQUENCY RANGE | 47HZ ~63 HZ NO DAMAGE | I/P : 100 VAC ~ 305 VAC O/P : FULL-MIN LOAD Ta : 25°C | TEST : OK |
| 3 | POWER FACTOR | 0.95 / 230 VAC(TYP) | I/P : 230 VAC | PF= 0.969 / 230 VAC |
| | | 0.98 / 115 VAC(TYP) | I/P : 115 VAC | PF= 0.99 / 115 VAC |
| | | 0.93 / 277 VAC(TYP) | I/P : 277 VAC | PF= 0.949 / 277 VAC |
| | | | O/P : FULL LOAD Ta : 25°C | |
| 4 | EFFICIENCY | 94.5% (TYP) | I/P : 230 VAC | 94.92 % |
| | | 94.5% (TYP) | I/P : 277 VAC O/P : FULL LOAD Ta : 25°C | 95.1 % |
| 5 | INPUT CURRENT | 277V/ 2.9 A (TYP) | I/P : 277 VAC | I = 2.2033 A/ 277 VAC |
| | | 230V/ 3.3 A (TYP) | I/P : 230 VAC | I = 2.6148 A/ 230 VAC |
| | | 115V/ 7 A (TYP) | I/P : 115 VAC O/P : FULL LOAD Ta : 25°C | I = 5.2677 A/ 115 VAC |
| 6 | INRUSH CURRENT | 230V/ 70 A (TYP) (twidth=1000us measured at 50% Ipeak) COLD START | I/P : 230 VAC O/P : FULL LOAD Ta : 25°C | I = 54.4 A/ 230 VAC T50= 990 us |
| 7 | LEAKAGE CURRENT | < 0.75 mA / 277 VAC | I/P : 277 VAC O/P : Min LOAD Ta : 25°C | L-FG : 0.32 mA N-FG : 0.32 mA |
| 8 | NO LOAD CONSUMPTION | < 0.5 W | I/P : 115VAC | < 0.15 W |
| | | | I/P : 230VAC O/P : NO LOAD AT REMOTE OFF Ta : 25°C | < 0.37 W |
| 9 | TOTAL HARMONIC DISTORTION | THD< 20% when output loading ≥ 50% at 115VAC/230VAC input and output loading ≥ 75% at 277VAC input | I/P : 115VAC | THD : 10.2 % |
| | | | I/P : 230VAC O/P : 50% LOAD Ta : 25°C | THD : 9.48 % |
| | | | I/P : 277VAC O/P : 75% LOAD Ta : 25°C | THD : 12.44 % |

PROTECTION FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|----------------------|---------------|--|--|
| 1 | OVER LOAD PROTECTION | 95% ~108 % | I/P : 230 VAC I/P : 115 VAC O/P : TESTING Ta : 25°C | 102.32 %/ 230 VAC 102.32 %/ 115 VAC Constant current limiting, recovers automatically after fault condition is removed |

| | | | | |
|---|-----------------------------|--|---|---|
| 2 | OVER VOLTAGE PROTECTION | CH1 : 22 V ~ 26 V | I/P : 230 VAC I/P : 115 VAC O/P : MIN LOAD Ta : 25°C | 23.3V/ 230 VAC 23.2V/ 115 VAC Shut down o/p voltage, re-power on to recover |
| 3 | OVER TEMPERATURE PROTECTION | NO DAMAGE | I/P : 230 VAC O/P : FULL LOAD | O.T.P. Active Shut down o/p voltage, re-power on to recover |
| 4 | SHORT PROTECTION | SHORT EVERY OUTPUT 1 HOUR NO DAMAGE | I/P : 305 VAC O/P : FULL LOAD Ta : 25°C | NO DAMAGE Constant current limiting, recovers automatically after fault condition is removed |

CONTROL FUNCTION TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|----------------|---|--|--|
| 1 | REMOTE CONTROL | Power on : "Hi" (Open circuit) or ">2 ~ 5V" Power off : "Low" (Short circuit) or "<0 ~ 0.5V" | I/P : 230 VAC O/P : FULL LOAD Ta : 25°C | 1.4 V~5 V POWER ON 0 V~1.3 V POWER OFF |
| 2 | 5V STANDBY | 5V@0.5A TOLERANCE ± 5% RIPPLE 100mVp-p | I/P : 230 VAC I/P : 115 VAC O/P : FULL LOAD Ta : 25°C | 4.955V 51mVp-p/230 VAC 4.955V 51mVp-p/115 VAC |

COMPONENT STRESS TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|---|--|---|--|
| 1 | Power Transistor (D to S) or (C to E) Peak Voltage | Q12 Rated 600 V / 20 A | I/P : High-Line +3V = 308 V O/P : (1) Full Load Turn on (2) Output Short (3) Full load continue Ta : 25°C | (1) 450 V (2) 448 V (3) 446 V |
| 2 | Diode Peak Voltage | Q100 Rated 60 V / 100 A | I/P : High-Line +3V = 308 V O/P : (1) Full Load Turn on (2) Output Short (3) Full load continue Ta : 25°C | (1) 45.8 V (2) 5.2 V (3) 44.8 V |
| 3 | Input Capacitor Voltage | C5 Rated 220 u / 450V SURGE VOLTAGE 495V | I/P : High-Line +3V = 308 V O/P : (1) Full Load Turn on / Off (2) Min load Turn on / Off (3) Full Load / Min load Change Ta : 25°C | (1) 440 V (2) 436 V (3) 454 V |
| 4 | Control IC Voltage Test | U2 Rated MAX 16 V MIN 8.85V | I/P : High-Line +3V = 308 V O/P : (1) Full Load Turn on / Off (2) Min load Turn on / Off (3) Full Load / Min load Change Ta : 25°C | (1) 13.7 V (2) 13.7 V (3) 13.7 V |
| 5 | Power Transistor (D to S) or (C to E) Peak Voltage | Q1 Rated 600 V / 20.2 A | I/P : High-Line +3V = 308 V O/P : (1) Full Load Turn on | (1) 466 V (2) 454 V |

| | | | | |
|--|--|--|---|-----------|
| | | | (2) Output Short (3) Full load continue Ta : 25°C | (3) 464 V |
|--|--|--|---|-----------|

■ SAFETY & E.M.C. TEST

SAFETY TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|----------------------|--|--|--|
| 1 | WITHSTAND VOLTAGE | I/P-O/P : 3.75KVAC/min I/P-FG : 2 KVAC/min O/P-FG : 0.5 KVAC/min | I/P-O/P : 4KVAC/min I/P-FG : 2.4 KVAC/min O/P-FG : 0.6 KVAC/min Ta : 25°C | I/P-O/P : 3.42 mA I/P-FG : 2.69 mA O/P-FG : 3.64 mA NO DAMAGE |
| 2 | ISOLATION RESISTANCE | I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ | I/P-O/P : 500 VDC I/P-FG : 500 VDC O/P-FG : 500 VDC Ta : 25°C/70% RH | I/P-O/P : 30 GΩ I/P-FG : 21.5 GΩ O/P-FG : 27.4 GΩ NO DAMAGE |
| 3 | GROUNDING CONTINUITY | FG(PE) TO CHASSIS OR TRACE < 100 mΩ | 40 A / 2min Ta : 25°C /70% RH | 21 mΩ |

E.M.C TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT |
|----|---|---|--|-------------------------------|
| 1 | HARMONIC | EN61000-3-2 CLASS A CLASS C | I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C | PASS |
| 2 | CONDUCTION | EN55015 CLASS B | I/P : 230 VAC (50HZ) O/P : FULL/50% LOAD Ta : 25°C | PASS Test by certified Lab |
| 3 | RADIATION | EN55015 CLASS B | I/P : 230 VAC (50HZ) O/P : FULL LOAD Ta : 25°C | PASS Test by certified Lab |
| 4 | E.S.D | EN61000-4-2 INDUSTRY AIR : 8KV / Contact : 4KV | I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C | CRITERIA A |
| 5 | E.F.T | EN61000-4-4 INDUSTRY INPUT : 2KV | I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C | CRITERIA A |
| 6 | SURGE | IEC61000-4-5 INDUSTRY L-N : 2KV L,N-PE : 4KV | I/P : 230 VAC/50HZ O/P : FULL LOAD Ta : 25°C | CRITERIA A |
| 7 | Test by certified Lab & Test Report Prepare. Any contradictions of the test results, please refer to the latest EMC test report. | | | |

■ RELIABILITY TEST

ENVIRONMENT TEST

| NO | TEST ITEM | SPECIFICATION | TEST CONDITION | RESULT | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|----|---|---|---|-------------------|----------|---------------------------|-----------------------------|---|-----|--------|--------|---|-----|--------|--------|---|------|--------|--------|---|----|--------|--------|---|-----|--------|--------|---|----|--------|--------|---|----|--------|--------|---|----|--------|--------|---|----|--------|---------|----|----|--------|--------|----|----|--------|--------|----|------|--------|--------|----|----|--------|--------|----|-----|--------|--------|----|------|--------|--------|----|------|--------|--------|----|------|--------|--------|----|-------|--------|--------|----|----|--------|--------|----|----|--------|--------|----|------|--------|--------|----|------|--------|--------|----|------|--------|--------|----|------|--------|--------|--|
| 1 | TEMPERATURE RISE TEST | MODEL : HLG-600H-24 1. ROOM AMBIENT BURN-IN : 2.5 HRS I/P : 230VAC O/P : FULL LOAD Ta=29 °C 2. HIGH AMBIENT BURN-IN : 14.5HRS I/P : 230VAC O/P : FULL LOAD Ta=61.9 °C | <table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 29 °C</th> <th>HIGH AMBIENT Ta= 61.9 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>BD1</td><td>66.7°C</td><td>95.9°C</td></tr> <tr><td>2</td><td>C10</td><td>63.4°C</td><td>92.7°C</td></tr> <tr><td>3</td><td>ZNR3</td><td>64.0°C</td><td>93.3°C</td></tr> <tr><td>4</td><td>C2</td><td>60.3°C</td><td>89.7°C</td></tr> <tr><td>5</td><td>LF3</td><td>61.2°C</td><td>90.6°C</td></tr> <tr><td>6</td><td>Q1</td><td>63.6°C</td><td>93.0°C</td></tr> <tr><td>7</td><td>L2</td><td>65.6°C</td><td>95.6°C</td></tr> <tr><td>8</td><td>L3</td><td>65.6°C</td><td>95.6°C</td></tr> <tr><td>9</td><td>T1</td><td>72.5°C</td><td>103.8°C</td></tr> <tr><td>10</td><td>T2</td><td>69.3°C</td><td>99.9°C</td></tr> <tr><td>11</td><td>C5</td><td>61.0°C</td><td>90.4°C</td></tr> <tr><td>12</td><td>RTH2</td><td>62.8°C</td><td>92.7°C</td></tr> <tr><td>13</td><td>D9</td><td>65.8°C</td><td>96.0°C</td></tr> <tr><td>14</td><td>Q13</td><td>65.5°C</td><td>95.9°C</td></tr> <tr><td>15</td><td>C115</td><td>64.9°C</td><td>96.0°C</td></tr> <tr><td>16</td><td>C124</td><td>63.4°C</td><td>94.3°C</td></tr> <tr><td>17</td><td>C140</td><td>59.2°C</td><td>89.0°C</td></tr> <tr><td>18</td><td>LF100</td><td>64.0°C</td><td>95.0°C</td></tr> <tr><td>19</td><td>U1</td><td>59.0°C</td><td>88.5°C</td></tr> <tr><td>20</td><td>U2</td><td>59.9°C</td><td>89.1°C</td></tr> <tr><td>21</td><td>C560</td><td>62.6°C</td><td>92.0°C</td></tr> <tr><td>22</td><td>C562</td><td>62.6°C</td><td>92.4°C</td></tr> <tr><td>23</td><td>C510</td><td>62.0°C</td><td>91.5°C</td></tr> <tr><td>24</td><td>C523</td><td>62.4°C</td><td>91.6°C</td></tr> </tbody> </table> | NO | Position | ROOM AMBIENT Ta= 29 °C | HIGH AMBIENT Ta= 61.9 °C | 1 | BD1 | 66.7°C | 95.9°C | 2 | C10 | 63.4°C | 92.7°C | 3 | ZNR3 | 64.0°C | 93.3°C | 4 | C2 | 60.3°C | 89.7°C | 5 | LF3 | 61.2°C | 90.6°C | 6 | Q1 | 63.6°C | 93.0°C | 7 | L2 | 65.6°C | 95.6°C | 8 | L3 | 65.6°C | 95.6°C | 9 | T1 | 72.5°C | 103.8°C | 10 | T2 | 69.3°C | 99.9°C | 11 | C5 | 61.0°C | 90.4°C | 12 | RTH2 | 62.8°C | 92.7°C | 13 | D9 | 65.8°C | 96.0°C | 14 | Q13 | 65.5°C | 95.9°C | 15 | C115 | 64.9°C | 96.0°C | 16 | C124 | 63.4°C | 94.3°C | 17 | C140 | 59.2°C | 89.0°C | 18 | LF100 | 64.0°C | 95.0°C | 19 | U1 | 59.0°C | 88.5°C | 20 | U2 | 59.9°C | 89.1°C | 21 | C560 | 62.6°C | 92.0°C | 22 | C562 | 62.6°C | 92.4°C | 23 | C510 | 62.0°C | 91.5°C | 24 | C523 | 62.4°C | 91.6°C | |
| NO | Position | ROOM AMBIENT Ta= 29 °C | HIGH AMBIENT Ta= 61.9 °C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | BD1 | 66.7°C | 95.9°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | C10 | 63.4°C | 92.7°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | ZNR3 | 64.0°C | 93.3°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | C2 | 60.3°C | 89.7°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | LF3 | 61.2°C | 90.6°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Q1 | 63.6°C | 93.0°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | L2 | 65.6°C | 95.6°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | L3 | 65.6°C | 95.6°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | T1 | 72.5°C | 103.8°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | T2 | 69.3°C | 99.9°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 11 | C5 | 61.0°C | 90.4°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 12 | RTH2 | 62.8°C | 92.7°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 13 | D9 | 65.8°C | 96.0°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 14 | Q13 | 65.5°C | 95.9°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 15 | C115 | 64.9°C | 96.0°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 16 | C124 | 63.4°C | 94.3°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 17 | C140 | 59.2°C | 89.0°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 18 | LF100 | 64.0°C | 95.0°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 19 | U1 | 59.0°C | 88.5°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 20 | U2 | 59.9°C | 89.1°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 21 | C560 | 62.6°C | 92.0°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 22 | C562 | 62.6°C | 92.4°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 23 | C510 | 62.0°C | 91.5°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 24 | C523 | 62.4°C | 91.6°C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | LOW TEMPERATURE TURN ON TEST | TURN ON AFTER 2 HOUR | I/P : 230VAC/115VAC O/P : 95 % LOAD Ta= -45°C | TEST : OK | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST | AFTER 12 HOURS IN CHAMBER ON CONTROL 55 °C NO DAMAGE | I/P : 305 VAC O/P : FULL LOAD Ta= 55 °C HUMIDITY= 95 %R.H | TEST : OK | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | TEMPERATURE COEFFICIENT | ± 0.03 %/°C (0~55°C) | I/P : 230 VAC O/P : FULL LOAD | ± 0 %/°C (0~55°C) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | STORAGE TEMPERATURE TEST | 1. Thermal shock Temperature : -45°C~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC | | OK | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |



600W Single Output Switching Power Supply

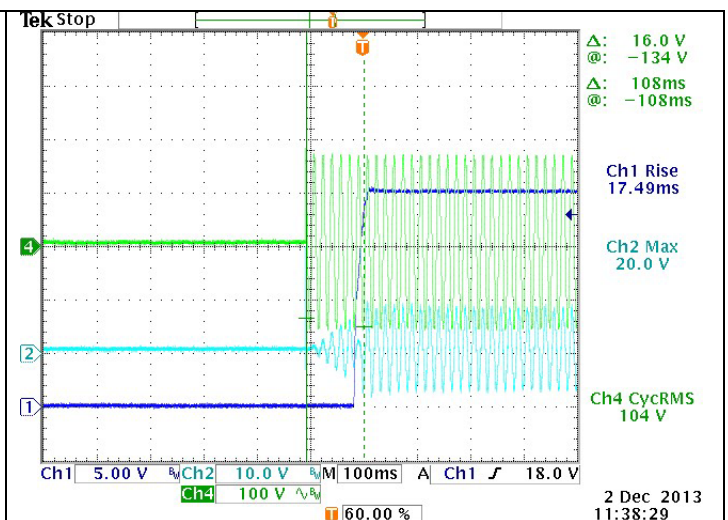
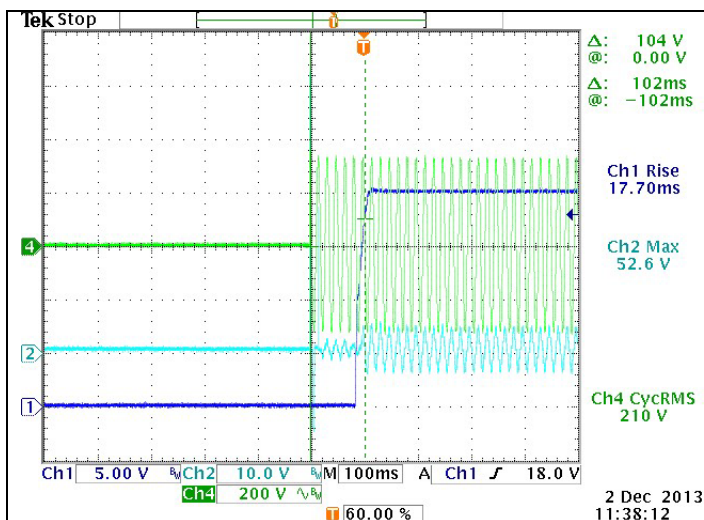
HLG-600H series

| | | | |
|----|--------------------------|--|--|
| 6 | THERMAL SHOCK TEST | 1. Thermal shock Temperature : -45°C~ +60°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load AC ON/OFF TEST turn on 58sec : turn off 2sec | OK |
| 7 | VIBRATION TEST | 1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 5G (5) Test Time : 72min in each axis (X.Y.Z) (6) Ta : 25°C | TEST : OK |
| 8 | CAPACITOR LIFE CYCLE | HLG-600H-12 : SUPPOSE C115 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Tc= 75 °C LIFE TIME (2) I/P : 230VAC O/P : 75% LOAD Tc= 75°C LIFE TIME (3) I/P : 230VAC O/P : 50% LOAD Tc=75°C LIFE TIME | (1) 46126HRS (2) 63320HRS (3) 63534HRS |
| 9 | MTBF | Conducted by Parts Stress Analysis Prediction 913.4K hrs min. Telcordia SR-332 (Bellcore) ; 76.9K hrs min. MIL-HDBK-217F (25°C) | |
| 10 | Ongoing Reliability Test | I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 62,000 hours | |

Auto Test System Data

Model Name : HLG-600H-20

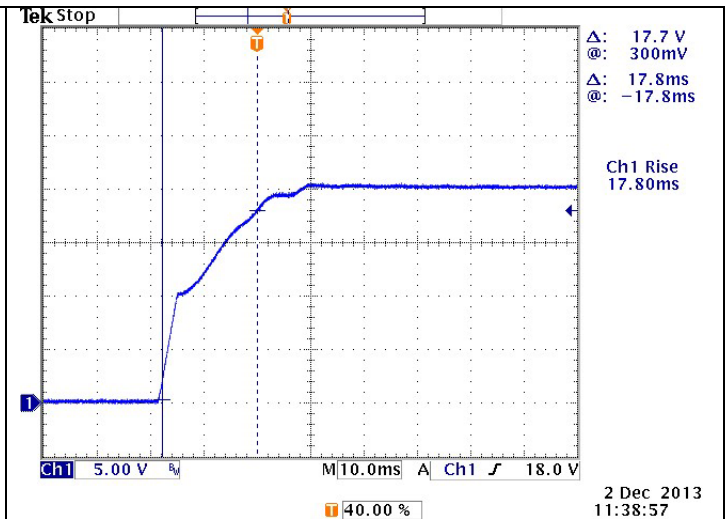
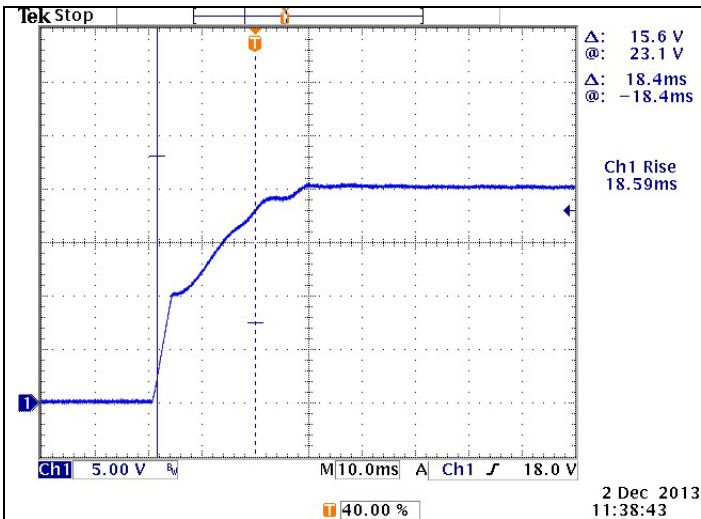
| SETUP TIME | | SPEC : | 230Vac: | 500 | Unit:(ms) |
|----------------|---------|-------------|---------|---------|-----------|
| Test Condition | | | 115Vac: | 500 | |
| Vin(Vac) | Fin(HZ) | TEST RESULT | | VERDICT | |
| 230 | 60 | 102.00 | | PASS | |
| 115 | 60 | 108.00 | | PASS | |





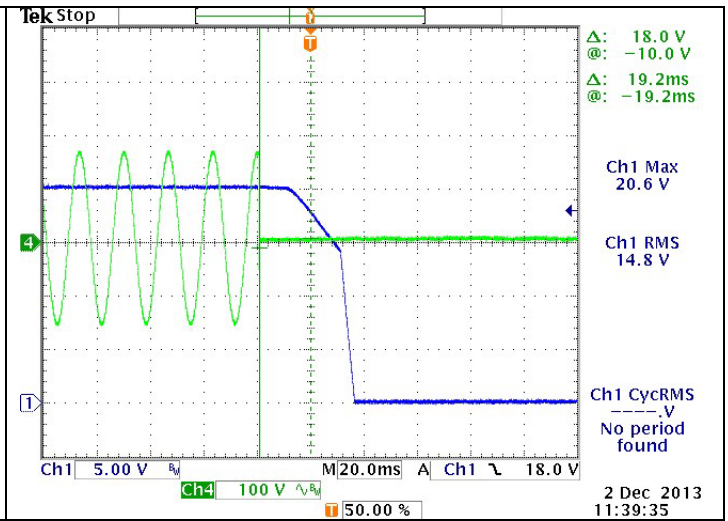
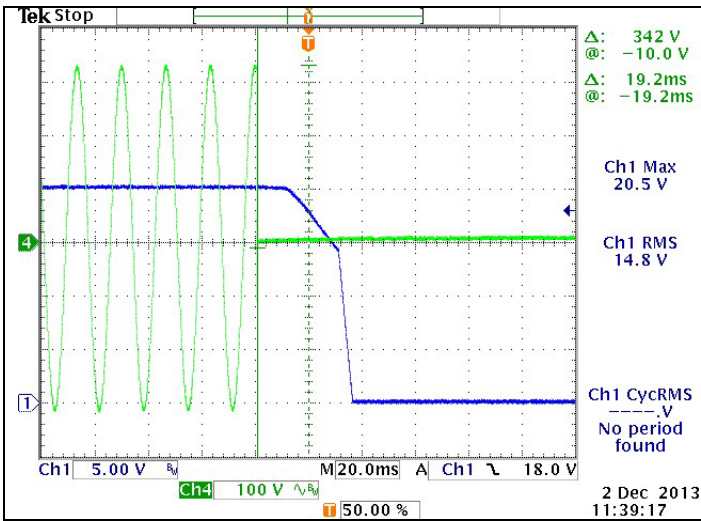
| | |
|---|---|
| Extended Name = Normal-H Vac/60Hz @ Full LOAD SET UP TIME & Inrush Current TEST INPUT=230VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : Inrush Current CH4 : AC Input Voltage | Extended Name = Normal-L Vac/60Hz @ Full LOAD SET UP TIME & Inrush Current TEST INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage CH2 : Inrush Current CH4 : AC Input Voltage |
|---|---|

| RISE TIME | | SPEC : | 230Vac: | 80 | Unit:(ms) |
|----------------|---------|-------------|---------|---------|-----------|
| Test Condition | | | 115Vac: | 80 | |
| Vin(Vac) | Fin(HZ) | TEST RESULT | | VERDICT | |
| 230 | 60 | 18.40 | | PASS | |
| 115 | 60 | 17.80 | | PASS | |



| | |
|--|--|
| Extended Name = Normal-H Vac/60Hz @ Full LOAD CH1:Vout Rise Time Test INPUT=230VAC/60HZ @ FULL LOAD CH1 : Output Voltage | Extended Name = Normal-L Vac/60Hz @ Full LOAD CH1:Vout Rise Time Test INPUT=115VAC/60HZ @ FULL LOAD CH1 : Output Voltage |
|--|--|

| HOLD UP TIME | | SPEC : | 230Vac: | 15 | Unit:(ms) |
|----------------|---------|-------------|---------|---------|-----------|
| Test Condition | | | 115Vac: | 15 | |
| Vin(Vac) | Fin(HZ) | TEST RESULT | | VERDICT | |
| 230 | 60 | 19.20 | | PASS | |
| 115 | 60 | 19.20 | | PASS | |



Extended Name = Normal-H Vac/60Hz @ Full LOAD
Hold up Time Test
INPUT=230VAC/60HZ @ FULL LOAD
CH1 : Output Voltage
CH4 : AC Input Voltage

Extended Name = Normal-L Vac/60Hz @ Full LOAD
Hold up Time Test
INPUT=115VAC/60HZ @ FULL LOAD
CH1 : Output Voltage
CH4 : AC Input Voltage

| Efficiency Test | | | | | | | | | | SPEC: | 230VAC: | 94.5 | Unit:(%) |
|-----------------|---------|-------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|
| Test Condition | | TEST RESULT | | | | | | | | | | | |
| Vin(Vac) | Fin(HZ) | MIN Load | 10% Load | 20% Load | 30% Load | 40% Load | 50% Load | 60% Load | 70% Load | 80% Load | 90% Load | 100% Load | |
| 230 | 50 | 0.00 | 89.11 | 92.75 | 93.88 | 94.44 | 94.82 | 95.14 | 95.22 | 95.13 | 95.03 | 94.93 | |
| 230 | 60 | 0.00 | 89.07 | 92.75 | 93.90 | 94.46 | 94.83 | 95.16 | 95.21 | 95.13 | 95.04 | 94.92 | |
| 115 | 50 | 0.00 | 88.19 | 91.74 | 92.81 | 93.33 | 93.63 | 93.92 | 93.93 | 93.82 | 93.66 | 93.45 | |
| 115 | 60 | 0.00 | 88.18 | 91.73 | 92.82 | 93.33 | 93.71 | 93.95 | 93.95 | 93.80 | 93.68 | 93.46 | |
| 277 | 50 | 0.00 | 89.12 | 92.91 | 93.90 | 94.27 | 94.78 | 95.10 | 95.38 | 95.32 | 95.22 | 95.12 | |
| 277 | 60 | 0.00 | 89.09 | 92.86 | 93.89 | 94.27 | 94.75 | 95.17 | 95.38 | 95.30 | 95.22 | 95.10 | |

| PF Test | | | | | | | | | | SPEC: | 230VAC: | 0.95 | Unit:() |
|---------------|---------|-------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|
| Test Conditon | | TEST RESULT | | | | | | | | | | | |
| Vin(Vac) | Fin(HZ) | MIN Load | 10% Load | 20% Load | 30% Load | 40% Load | 50% Load | 60% Load | 70% Load | 80% Load | 90% Load | 100% Load | |
| 230 | 50 | 0.087 | 0.671 | 0.827 | 0.891 | 0.925 | 0.943 | 0.954 | 0.958 | 0.962 | 0.965 | 0.968 | |
| 230 | 60 | 0.067 | 0.622 | 0.790 | 0.867 | 0.910 | 0.931 | 0.946 | 0.953 | 0.959 | 0.963 | 0.969 | |
| 115 | 50 | 0.002 | 0.925 | 0.965 | 0.975 | 0.981 | 0.980 | 0.980 | 0.987 | 0.985 | 0.993 | 0.988 | |
| 115 | 60 | 0.235 | 0.912 | 0.961 | 0.974 | 0.982 | 0.982 | 0.984 | 0.991 | 0.987 | 0.993 | 0.990 | |
| 277 | 50 | 0.044 | 0.573 | 0.746 | 0.831 | 0.878 | 0.906 | 0.923 | 0.935 | 0.944 | 0.950 | 0.953 | |
| 277 | 60 | 0.038 | 0.522 | 0.699 | 0.796 | 0.852 | 0.886 | 0.910 | 0.924 | 0.936 | 0.944 | 0.949 | |

| TEST RESULT | TESTER | REVIEW | APPROVAL |
|-------------|------------|------------|---------------|
| PASS | DANIEL GAO | SANFORD SU | VINCENT TSENG |