



TEST REPORT: HVG-240-30

240W Constant Voltage + Constant Current LED Driver

■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Control Function Test

Component Stress Test

■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

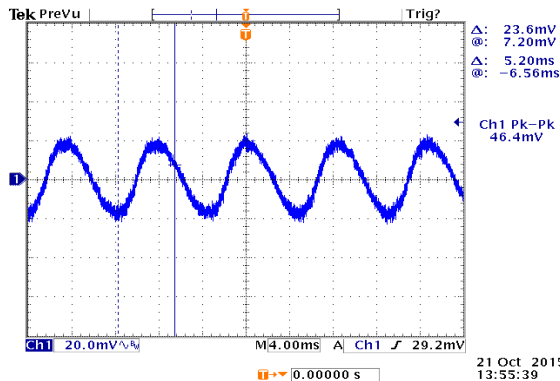
■ RELIABILITY TEST

ENVIRONMENT TEST

DESIGN VERIFY TEST
OUTPUT FUNCTION TEST

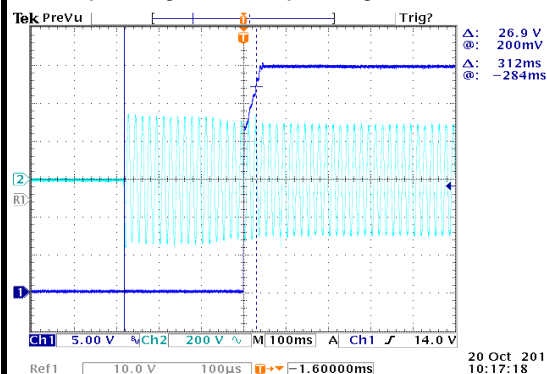
NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OUTPUT VOLTAGE ADJUST RANGE	CH1: 28.00V ~ 32.00V	I/P : 347VAC O/P: MIN LOAD TA : 25°C	CH1: 25.87V ~ 32.98V
2	CONSTANT CURRENT REGION	CH1: 15V ~ 30V	I/P : 347VAC O/P: FULL LOAD TA : 25°C	CH1: 0.22V ~ 30V
3	CURRENT ADJ. RANGE	CH1: 4A ~ 8A	I/P : 347VAC I/P : 230VAC O/P: CV MIN& CV MAX-1V TA : 25°C	2.64A ~ 8.51A 347VAC-CV MAX-1V 2.57A ~ 8.41A 347VAC-CV MIN 2.65A ~ 8.52A 230VAC-CV MAX-1V 2.6A ~ 8.42A 347VAC-CV MIN
4	OUTPUT VOLTAGE TOLERANCE (Max)	V1 : 1.0% ~ -1.0%	I/P : 180VAC / 528VAC O/P: FULL / MINLOAD TA= 25°C	V1: 0.12% ~ -0.12%
5	LINE REGULATION (MAX.)	V1 : 0.5% ~ -0.5%	I/P : 180VAC / 528VAC O/P: FULL LOAD TA : 25°C	V1: 0.00% ~ 0.00%
6	LOAD REGULATION (MAX.)	V1 : 0.5% ~ -0.5%	I/P : 347VAC O/P: MIN LOAD ~ FULL LOAD TA : 25°C	V1: 0.10% ~ -0.13%
7	OVER/UNDERSHOOT TEST	< ±5%	I/P : 347VAC O/P: FULL LOAD TA : 25°C	TEST < ±5%
	RIPPLE & NOISE(Max)	V1 : 200 mVp-p	I/P : 347VAC O/P: FULL LOAD TA : 25°C	V1 : 46.4 mVp-p

low frequency :

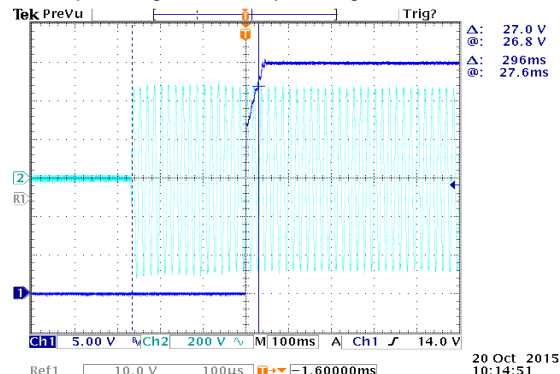


SET UP TIME (MAX.)	347VAC : 400ms 230VAC : 500ms 480VAC : 400ms	I/P : 347VAC I/P : 230VAC I/P : 480VAC O/P: FULL LOAD TA : 25°C	347VAC: 296ms 230VAC 312ms 480VAC 306ms
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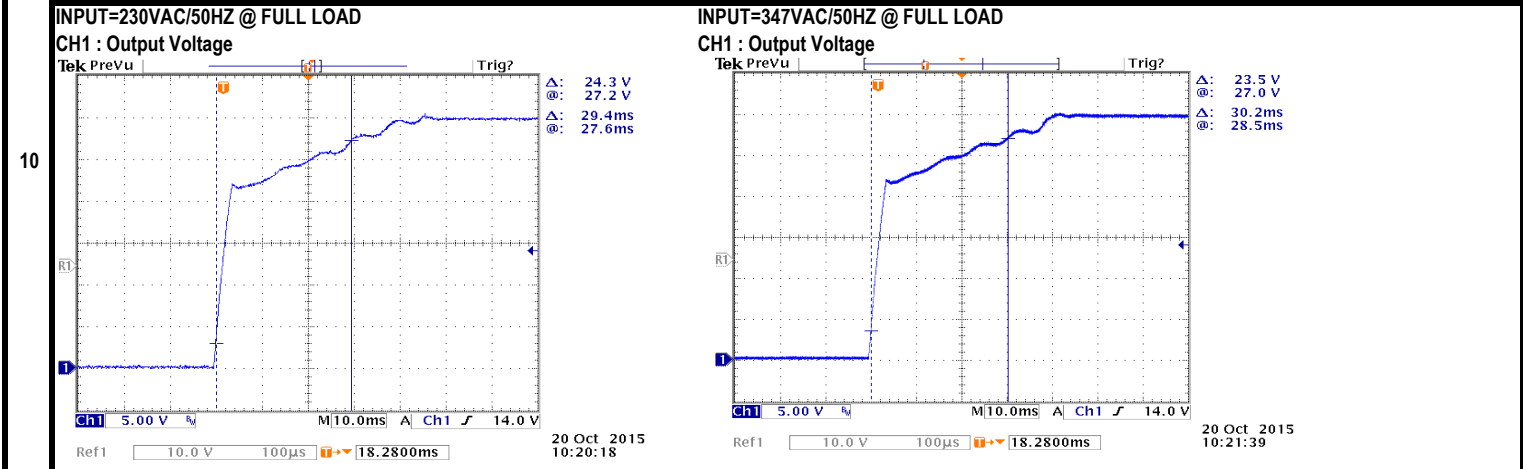
INPUT=230VAC/50HZ @ FULL LOAD
CH1 : Output Voltage CH2 : AC Input Voltage



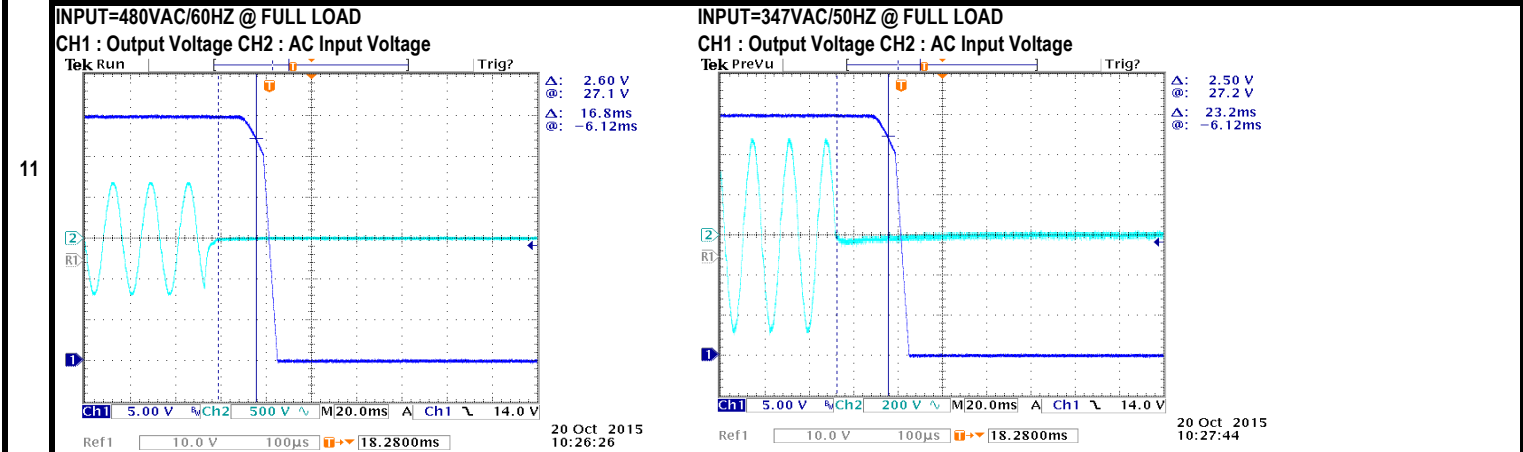
INPUT=347VAC/50HZ @ FULL LOAD
CH1 : Output Voltage CH2 : AC Input Voltage



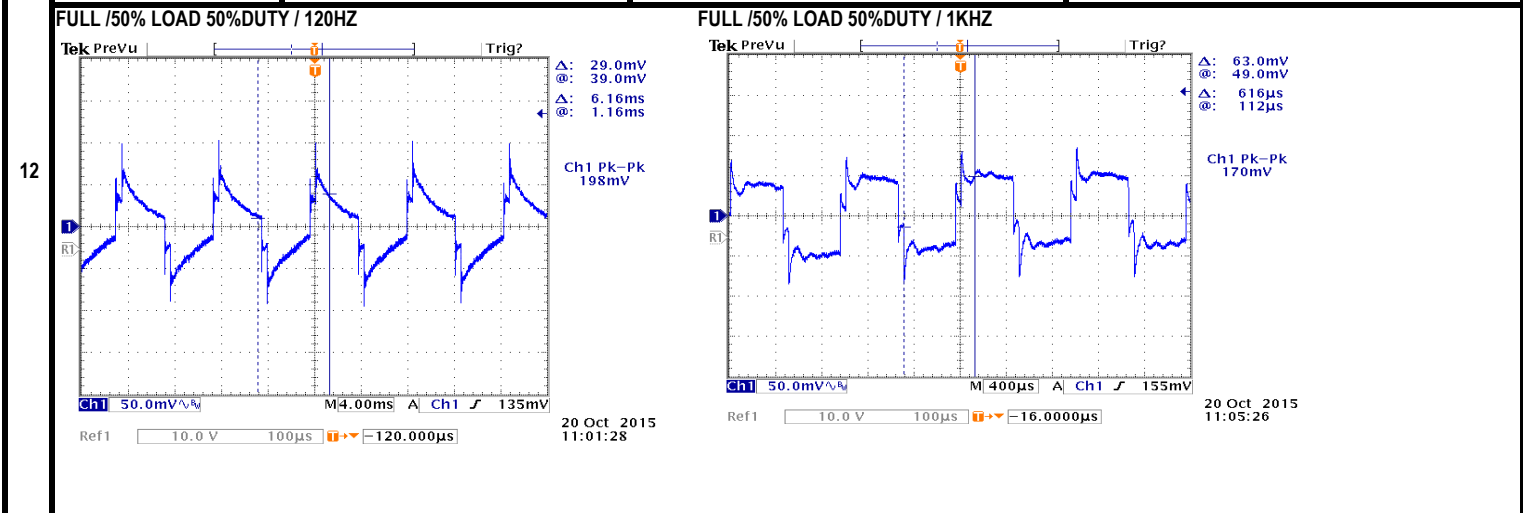
RISE TIME (MAX.)	347VAC : 150ms	I/P : 347VAC	347VAC: 30.2ms
	230VAC : 150ms	I/P : 230VAC	230VAC 29.4ms
	480VAC : 150ms	I/P : 480VAC	480VAC 27.2ms
		O/P: FULL LOAD	
		TA : 25°C	



HOLD UP TIME (TYP.)	347VAC : 12ms	I/P : 347VAC	347VAC: 23.2ms
	480VAC : 12ms	I/P : 480VAC	480VAC: 16.8ms
		O/P: FULL LOAD	
		TA : 25°C	

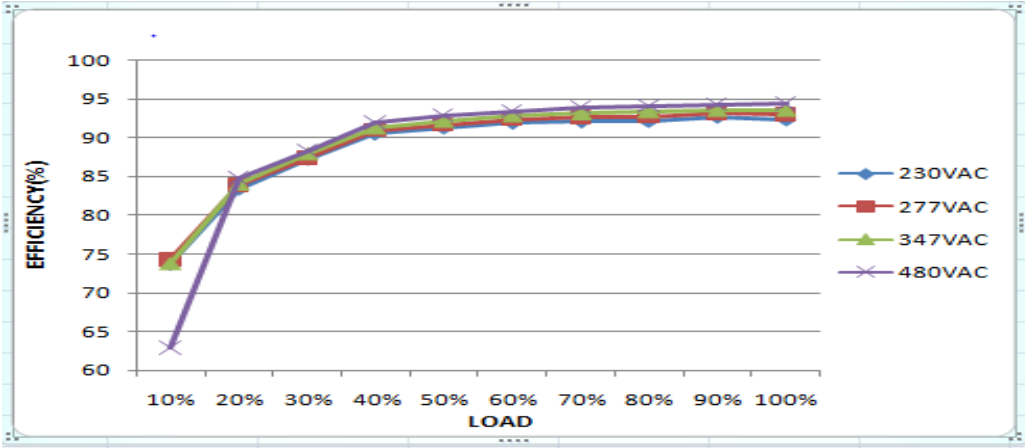


DYNAMIC LOAD	V1 : 3000 mVp-p	I/P : 347VAC	(1).	(2).	unit:mVp-p
		O/P:	198mv	170mv	
		(1)Full/Min load 50%duty/120HZ			
		(2)Full/Min load 50%duty/1KHZ			
		TA : 25°C			



INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																							
1	INPUT VOLTAGE RANGE	180VAC ~ 528VAC	I/P : TESTING O/P : FULL LOAD Ta : 25°C	136.0VAC ~ 528VAC																																																							
			I/P : LOW-LINE = 177VAC HIGH-LINE = 538VAC O/P : FULL/MIN LOAD ON:30 Sec ; OFF:30 Sec 10MIN (POWER ON/OFF NO DAMAGE)	TEST : OK																																																							
2	INPUT FREQUENCY RANGE	47HZ ~ 63HZ NO DAMAGE	I/P : 180VAC ~ 528VAC O/P : FULL-MIN LOAD Ta : 25°C	TEST : OK																																																							
3	INPUT CURRENT (TYP.)	0.8 / 347VAC 0.6 / 480VAC	I/P : 347VAC I/P : 480VAC O/P : FULL LOAD TA : 25°C	I= 0.7812 / 347VAC I= 0.5635 / 480VAC																																																							
4	LEAKAGE CURRENT	< 0.75mA	I/P : 480VAC O/P : MIN LOAD TA : 25°C	L-FG: 0.32 mA N-FG: 0.31 mA																																																							
5	POWER FACTOR (TYP.)	0.95 / 347VAC	I/P : 347VAC	PF= 0.9808 / 347VAC																																																							
		0.93 / 480VAC	I/P : 480VAC	PF= 0.9514 / 480VAC																																																							
		0.97 / 277VAC	I/P : 277VAC	PF= 0.9895 / 277VAC																																																							
		0.98 / 230VAC	I/P : 230VAC	PF= 0.9913 / 230VAC																																																							
			O/P: FULL LOAD TA : 25°C																																																								
<table border="1"> <caption>Power Factor (PF) vs Load Data</caption> <thead> <tr> <th>LOAD (%)</th> <th>230VAC</th> <th>277VAC</th> <th>347VAC</th> <th>480VAC</th> </tr> </thead> <tbody> <tr><td>10%</td><td>0.87</td><td>0.82</td><td>0.70</td><td>0.58</td></tr> <tr><td>20%</td><td>0.94</td><td>0.92</td><td>0.85</td><td>0.68</td></tr> <tr><td>30%</td><td>0.96</td><td>0.95</td><td>0.92</td><td>0.78</td></tr> <tr><td>40%</td><td>0.97</td><td>0.96</td><td>0.94</td><td>0.85</td></tr> <tr><td>50%</td><td>0.98</td><td>0.97</td><td>0.96</td><td>0.90</td></tr> <tr><td>60%</td><td>0.98</td><td>0.98</td><td>0.97</td><td>0.93</td></tr> <tr><td>70%</td><td>0.98</td><td>0.98</td><td>0.97</td><td>0.94</td></tr> <tr><td>80%</td><td>0.98</td><td>0.98</td><td>0.97</td><td>0.95</td></tr> <tr><td>90%</td><td>0.98</td><td>0.98</td><td>0.97</td><td>0.95</td></tr> <tr><td>100%</td><td>0.98</td><td>0.98</td><td>0.97</td><td>0.95</td></tr> </tbody> </table>					LOAD (%)	230VAC	277VAC	347VAC	480VAC	10%	0.87	0.82	0.70	0.58	20%	0.94	0.92	0.85	0.68	30%	0.96	0.95	0.92	0.78	40%	0.97	0.96	0.94	0.85	50%	0.98	0.97	0.96	0.90	60%	0.98	0.98	0.97	0.93	70%	0.98	0.98	0.97	0.94	80%	0.98	0.98	0.97	0.95	90%	0.98	0.98	0.97	0.95	100%	0.98	0.98	0.97	0.95
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100%	0.98	0.98	0.97	0.95																																																							
	EFFICIENCY (TYP.)	92.5%	I/P : 347VAC O/P: FULL LOAD TA : 25°C	93 %																																																							



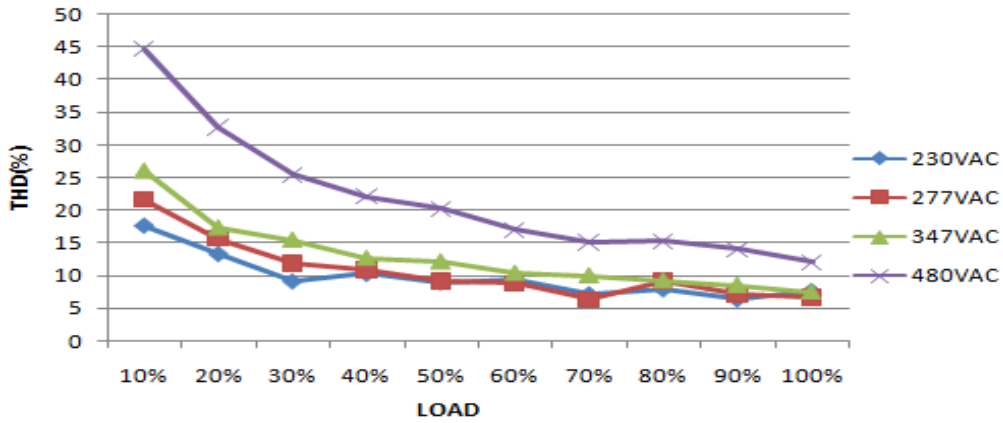
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TOTAL HARMONIC DISTORTION

Total harmonic distortion will be lower than 20% when output loading is 50% or higher at 230VAC / 277VAC / 347VAC / 480VAC

I/P : 347VAC / 50% LOAD
 I/P : 480VAC / 60% LOAD
 TA : 25°C

THD : 14.136 / 347VAC
 THD : 14 / 480VAC



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INRUSH CURRENT (TYP.)

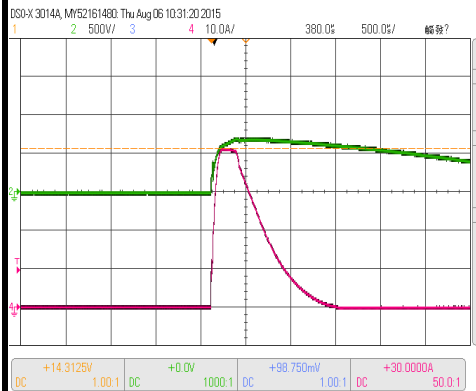
50A / 480VAC
 twidth= 532 us measured at 50% Ipeak
 COLD START

I/P : 480VAC
 O/P : FULL LOAD
 TA : 25°C

I= 41.3 / 480VAC
 T50= 540 us

INPUT=480VAC/60HZ @ FULL LOAD

CH2 : Input current (1V=1A) CH4 : AC Input Voltage

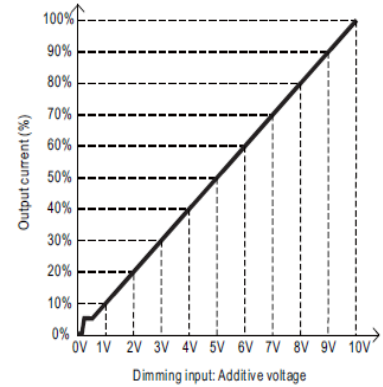
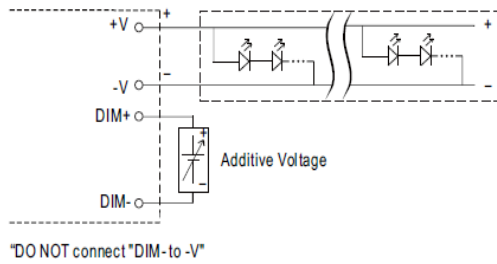


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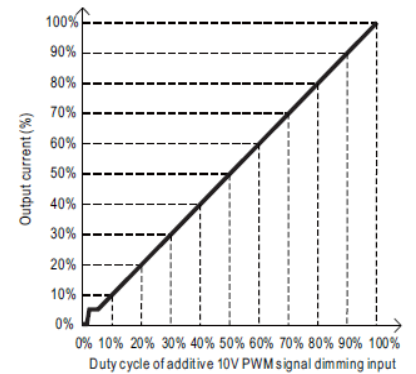
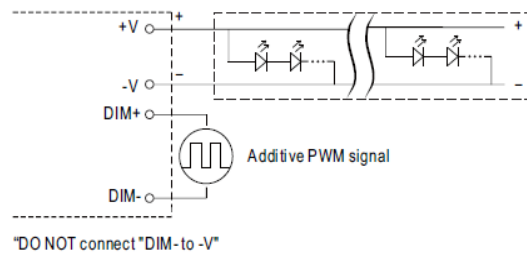
※ 3 in 1 dimming function (for B-Type)

- Output constant current level can be adjusted by applying one of the three methodologies between DIM+ and DIM-: 0 ~ 10VDC, or 10V PWM signal or resistance.
- Direct connecting to LEDs is suggested. It is not suitable to be used with additional drivers.
- Dimming source current from power supply: 100 μ A (typ.)

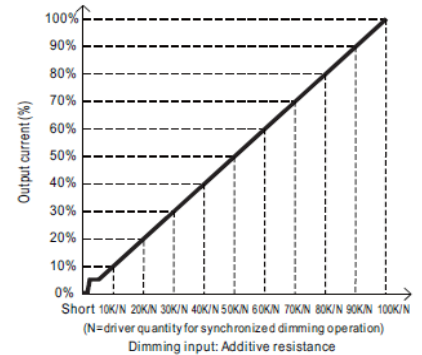
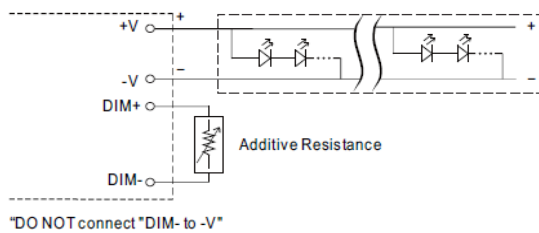
Ⓒ Applying additive 0 ~ 10VDC



Ⓒ Applying additive 10V PWM signal (frequency range 100Hz ~ 3KHz):



Ⓒ Applying additive resistance:



- Note : 1. Min. dimming level is about 5% and the output current is not defined when 0% < Iout < 5%.
 2. The output current could drop down to 0% when dimming input is about 0k Ω or 0Vdc, or 10V PWM signal with 0% duty cycle.

DIMMING OPERATION (for B-Type)

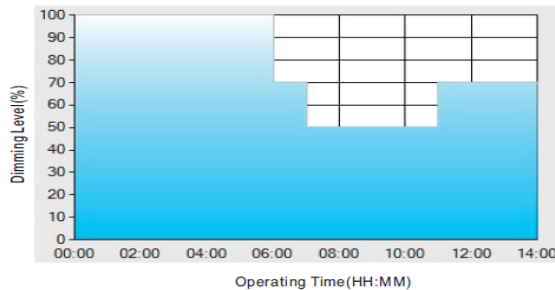
30V	R	SHORT	10K	20K	30K	40K	50K	60K	70K	80K	90K	100K	OPEN
	O/P CURRENT	0.00000A	0.930A	1.697A	2.480A	3.259A	4.001A	4.746A	5.501A	6.225A	6.964A	7.653A	8.311A
%	0.00%	11.63%	21.21%	31.00%	40.74%	50.01%	59.33%	68.76%	77.81%	87.05%	95.66%	103.89%	
30V	V	0V	1V	2V	3V	4V	5V	6V	7V	8V	9V	10V	OPEN
	O/P CURRENT	0.00000A	0.986A	1.717A	2.550A	3.375A	4.114A	4.940A	5.714A	6.486A	7.217A	8.001A	8.311A
%	0.00%	12.33%	21.46%	31.88%	42.19%	51.43%	61.75%	71.43%	81.08%	90.21%	100.01%	103.89%	
30V	PWM (100HZ)	0%	10%	20%	30%	40%	50%	60%	70%	80%	90%	100%	OPEN
	O/P CURRENT	0.00000A	0.974A	1.759A	2.596A	3.373A	4.153A	4.932A	5.716A	6.496A	7.272A	8.045A	8.311A
%	0.00%	12.18%	21.99%	32.45%	42.16%	51.91%	61.65%	71.45%	81.20%	90.90%	100.56%	103.89%	

DIMMING OPERATION (for Dxx-Type by User definition)

※ Smart timer dimming function (for Dxx-Type by User definition)

MEAN WELL Smart timer dimming primarily provides the adaptive proportion dimming profile for the output constant current level to perform up to 14 consecutive hours. 3 dimming profiles hereunder are defined accounting for the most frequently seen applications. If other options may be needed, please contact MEAN WELL for details.

Ex: ☉ D01-Type: the profile recommended for residential lighting



Set up for D01-Type in Smart timer dimming software program:

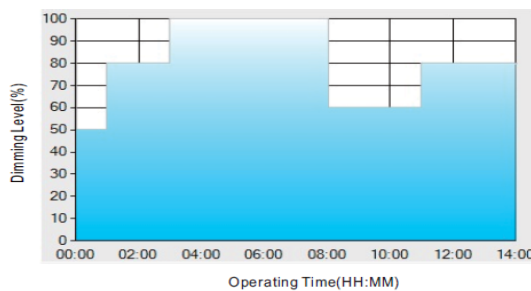
	T1	T2	T3	T4
TIME**	06:00	07:00	11:00	--
LEVEL**	100%	70%	50%	70%

** : TIME matches Operating Time in the diagram whereas LEVEL matches Dimming Level.

Example: If a residential lighting application adopts D01-Type, when turning on the power supply at 6:00pm, for instance:

- [1] The power supply will switch to the constant current level at 100% starting from 6:00pm.
 - [2] The power supply will switch to the constant current level at 70% in turn, starting from 0:00am, which is 06:00 after the power supply turns on.
 - [3] The power supply will switch to the constant current level at 50% in turn, starting from 1:00am, which is 07:00 after the power supply turns on.
 - [4] The power supply will switch to the constant current level at 70% in turn, starting from 5:00am, which is 11:00 after the power supply turns on.
- The constant current level remains till 8:00am, which is 14:00 after the power supply turns on.

Ex: ☉ D02-Type: the profile recommended for street lighting



Set up for D02-Type in Smart timer dimming software program:

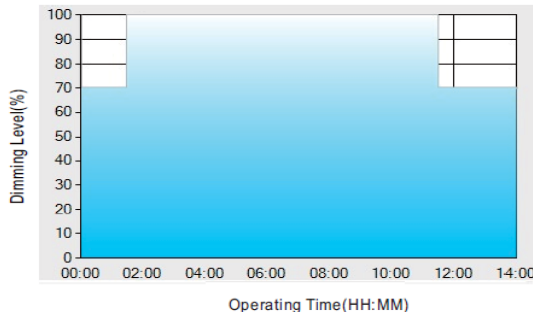
	T1	T2	T3	T4	T5
TIME**	01:00	03:00	8:00	11:00	--
LEVEL**	50%	80%	100%	60%	80%

** : TIME matches Operating Time in the diagram whereas LEVEL matches Dimming Level.

Example: If a street lighting application adopts D02-Type, when turning on the power supply at 5:00pm, for instance:

- [1] The power supply will switch to the constant current level at 50% starting from 5:00pm.
 - [2] The power supply will switch to the constant current level at 80% in turn, starting from 6:00pm, which is 01:00 after the power supply turns on.
 - [3] The power supply will switch to the constant current level at 100% in turn, starting from 8:00pm, which is 03:00 after the power supply turns on.
 - [4] The power supply will switch to the constant current level at 60% in turn, starting from 1:00am, which is 08:00 after the power supply turns on.
 - [5] The power supply will switch to the constant current level at 80% in turn, starting from 4:00am, which is 11:00 after the power supply turns on.
- The constant current level remains till 6:30am, which is 14:00 after the power supply turns on.

Ex: ☉ D03-Type: the profile recommended for tunnel lighting



Set up for D03-Type in Smart timer dimming software program:

	T1	T2	T3
TIME**	01:30	11:00	---
LEVEL**	70%	100%	70%

** : TIME matches Operating Time in the diagram whereas LEVEL matches Dimming Level.

Example: If a tunnel lighting application adopts D03-Type, when turning on the power supply at 4:30pm, for instance:

- [1] The power supply will switch to the constant current level at 70% starting from 4:30pm.
 - [2] The power supply will switch to the constant current level at 100% in turn, starting from 6:00pm, which is 01:30 after the power supply turns on.
 - [3] The power supply will switch to the constant current level at 70% in turn, starting from 5:00am, which is 11:00 after the power supply turns on.
- The constant current level remains till 6:30am, which is 14:00 after the power supply turns on.

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	95% ~ 108%	I/P: 528VAC I/P: 180VAC O/P: TESTING TA: 25°C	102.3% /528VAC 102.2% /180 VAC Constant Current Limiting
2	OVER VOLTAGE PROTECTION	33.00V ~ 39.00V	I/P: 528VAC I/P: 180VAC O/P: MIN LOAD TA: 25°C	36V 36.5V Shut down Re- power ON
3	OVER TEMPERATURE PROTECTION	Shut down Re- power ON	I/P: 347VAC O/P: FULL LOAD	O.T.P. Active Shut down Re- power ON
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 528VAC O/P: FULL LOAD Ta: 25°C	NO DAMAGE Constant Current Limiting

COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	PWM Power Transistor	Q901 Rated : 950V 9.0A	I/P : 531VAC I/P : 177VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue (4)Dynamic Load Full/Min Load 90%Duty/1KHz (5)Dynamic Load Full/Min Load 90%Duty/5KHz (6)Dynamic Load Full/Min Load 50%Duty/120Hz (7)0%→400% Load Ta : 25°C	VIN: 531VAC 177VAC VDS: VDS: (1). 879.0V 847.0V (2). 879.0V 871.0V (3). 799.0V 807.0V (4). 863.0V 863.0V (5). 871.0V 855.0V (6). 863.0V 855.0V (7). 879.0V 863.0V
2	O/P Diode (MOSFET)	Q101 Rated : 100V 80.0A Q102 Rated : 100V 80.0A	I/P : 531VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue (4)Dynamic Load Full/Min Load 90%Duty/1KHz (5)Dynamic Load Full/Min Load 90%Duty/5KHz (6)Dynamic Load Full/Min Load 50%Duty/120Hz (7)0%→400% Load (8) NO LOAD Ta : 25°C	Q101 Q102 VDS : VDS : (1). 67.1V 68.6V (2). 13.1V 11.7V (3). 67.0V 67.9V (4). 67.8V 68.7V (5). 67.8V 68.7V (6). 67.0V 67.9V (7). 65.4V 69.5V (8). 65.4V 67.1V
3	Input Capacitor	C5 Rated : 82uf 450V	I/P : 531VAC O/P : (1)Full Load Turn on /Off (2)Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	C5 (1). 382.0V (2). 431.0V (3). 411.0V
4	Control IC	U1 Rated : 20V (max) 10V (min)	I/P : 531VAC O/P : (1)Full Load (2)Output Short Change (4)O.V.P (5)Low Line No Load Vo(min) Ta : 25°C	U1 (1). 15.3V (2). 13.3V (3). 13.3V (4). 15.3V (5). 11.9V
5	PFC Power Transistor	Q1 Rated : 1050V 9.0A	I/P : 531VAC VDS : O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue (4)Dynamic Load Full/Min Load 90%Duty/1KHz (5)Dynamic Load Full/Min Load 90%Duty/5KHz (6)Dynamic Load Full/Min Load 50%Duty/120Hz (7)0%→400% Load Ta : 25°C	VIN: 531VAC VDS: (1). 847.0V (2). 911.0V (3). 823.0V (4). 871.0V (5). 887.0V (6). 911.0V (7). 855.0V

SAFETY & E.M.C. TEST
SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	I/P-O/P : 3.75KVAC /min I/P-FG : 2.0KVAC /min O/P-FG : 1.5KVAC /min	I/P-O/P: 4.13KVAC /min I/P-FG: 2.40KVAC /min O/P-FG: 1.80KVAC /min Ta : 25°C	I/P-O/P: 1.88mA I/P-FG: 1.9mA O/P-FG: 1.0mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P : 500VDC>100MΩ I/P-FG : 500VDC>100MΩ O/P-FG : 500VDC>100MΩ	I/P-O/P: 500VDC I/P-FG: 500VDC O/P-FG: 500VDC Ta : 25°C/70%RH	I/P-O/P: 10.3GΩ I/P-FG: 3.8GΩ O/P-FG: 14.4GΩ NO DAMAGE
2	GROUNDING CONTINUITY	FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta : 25°C/70%RH	26 mΩ

E.M.C. TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	CONDUCTION	FCC Part 15 Subpart B	I/P : 440VAC/60HZ O/P : FULL LOAD / 30% LOAD Ta : 25°C	PASS Test by certified Lab
2	RADIATION	FCC Part 15 Subpart B	I/P : 480VAC/60HZ O/P : FULL LOAD / 10% LOAD Ta : 25°C	PASS Test by certified Lab
3	E.S.D	EN61000-4-2 LIGHT INDUSTRY AIR : 8KV / Contact : 4KV	I/P : 230VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
4	E.F.T	EN61000-4-4 LIGHT INDUSTRY INPUT : 1KV	I/P : 230VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
5	SURGE	IEC61000-4-5 INDUSTRY L-N : 2KV;L/N-PE : 4KV	I/P : 230VAC/50HZ O/P : FULL LOAD Ta : 25°C	CRITERIA A
6	Test by certified Lab & Test Report Prepare. Any contradictions of the test results, please refer to the latest EMC test report.			

RELIABILITY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																																												
1	TEMPERATURE RISE TEST	MODEL : HVG-240-24 1. ROOM AMBIENT BURN-IN : 3.0hrs IP: 230VAC O/P: 100% LOAD TA= 24.8°C 2. HIGH AMBIENT BURN-IN : 2.0hrs IP: 230VAC O/P: 100% LOAD TA= 59.2°C	<table border="1"> <thead> <tr> <th>CH.</th> <th>Position</th> <th>ROOM AMBIENT Ta= 24.8°C</th> <th>HIGH AMBIENT Ta= 59.2°C</th> </tr> </thead> <tbody> <tr><td>1</td><td>BD1</td><td>62.0°C</td><td>93.3°C</td></tr> <tr><td>2</td><td>Q1</td><td>62.5°C</td><td>94.5°C</td></tr> <tr><td>3</td><td>Q901</td><td>63.9°C</td><td>96.4°C</td></tr> <tr><td>4</td><td>L2</td><td>60.7°C</td><td>91.6°C</td></tr> <tr><td>5</td><td>C2</td><td>58.9°C</td><td>88.5°C</td></tr> <tr><td>6</td><td>C10</td><td>61.3°C</td><td>92.9°C</td></tr> <tr><td>7</td><td>L1</td><td>64.2°C</td><td>97.1°C</td></tr> <tr><td>8</td><td>ZNR2</td><td>76.4°C</td><td>103.3°C</td></tr> <tr><td>9</td><td>RTH3</td><td>58.8°C</td><td>90.5°C</td></tr> <tr><td>10</td><td>T1</td><td>68.5°C</td><td>103.7°C</td></tr> <tr><td>11</td><td>C46</td><td>62.0°C</td><td>93.8°C</td></tr> <tr><td>12</td><td>C54</td><td>60.6°C</td><td>92.1°C</td></tr> <tr><td>13</td><td>Q102</td><td>62.0°C</td><td>94.8°C</td></tr> <tr><td>14</td><td>C102</td><td>59.6°C</td><td>91.8°C</td></tr> <tr><td>15</td><td>C201</td><td>63.0°C</td><td>94.5°C</td></tr> <tr><td>16</td><td>C200</td><td>61.7°C</td><td>93.6°C</td></tr> <tr><td>17</td><td>U1</td><td>63.6°C</td><td>95.2°C</td></tr> <tr><td>20</td><td>C5</td><td>61.9°C</td><td>93.4°C</td></tr> </tbody> </table>	CH.	Position	ROOM AMBIENT Ta= 24.8°C	HIGH AMBIENT Ta= 59.2°C	1	BD1	62.0°C	93.3°C	2	Q1	62.5°C	94.5°C	3	Q901	63.9°C	96.4°C	4	L2	60.7°C	91.6°C	5	C2	58.9°C	88.5°C	6	C10	61.3°C	92.9°C	7	L1	64.2°C	97.1°C	8	ZNR2	76.4°C	103.3°C	9	RTH3	58.8°C	90.5°C	10	T1	68.5°C	103.7°C	11	C46	62.0°C	93.8°C	12	C54	60.6°C	92.1°C	13	Q102	62.0°C	94.8°C	14	C102	59.6°C	91.8°C	15	C201	63.0°C	94.5°C	16	C200	61.7°C	93.6°C	17	U1	63.6°C	95.2°C	20	C5	61.9°C	93.4°C	
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2	LOW TEMPERATURE TURN ON TEST	NO DAMAGE 1 HOUR (MIN)	I/P : 528VAC / 180VAC O/P : FULL LOAD	TEST : OK																																																																												



			Ta : -45.0°C	
3	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 60°C NO DAMAGE	I/P : 528VAC O/P : FULL LOAD Ta : 60°C HUMIDITY= 95.0% RH	TEST : OK
4	TEMPERATURE COEFFICIENT	±0.03% /°C (0~60°C)	I/P : 347VAC O/P : FULL LOAD	±0.01% /°C (0~60°C)
5	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -45°C ~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		TEST : OK
6	THERMAL SHOCK TEST	1. Thermal shock Temperature : -45°C ~ 65°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 16 CYCLE 5. Input/Output condition : 230V Full Load AC ON/OFF t _{on} : turn on 3sec ; turn off 1sec @ 15cycle Full Load burn in@ 1cycle		TEST : OK
7	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 10~500Hz (4) Acceleration : 5G (5) Test Time : 72min in each axis (X.Y.Z) (6) Ta : 25°C		TEST : OK
8	CAPACITOR LIFE CYCLE	HVG-240-24 :SUPPOSE C102 IS THE MOST CRITICAL COMPONENT (1) I/P : 347VAC O/P : FULL LOAD T _c = 80°C LIFE TIME (2) I/P : 347VAC O/P : 75% LOAD T _c = 80°C LIFE TIME (3) I/P : 347VAC O/P : 50% LOAD T _c = 80°C LIFE TIME		(1). 46672 HRS (2). 56952 HRS (3). 68401 HRS
9	MTBF	Conducted by Parts Stress Analysis Prediction 114.5K hrs min. MIL-HDBK-217F (25°C)		
10	Ongoing Reliability Test	I/P : 230VAC O/P : FULL LOAD TA=50°C Demonstration Mean Time Between Failure : 50,000 hours		

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	DANIEL GAO	SANFORD SU	VINCENT ZENG