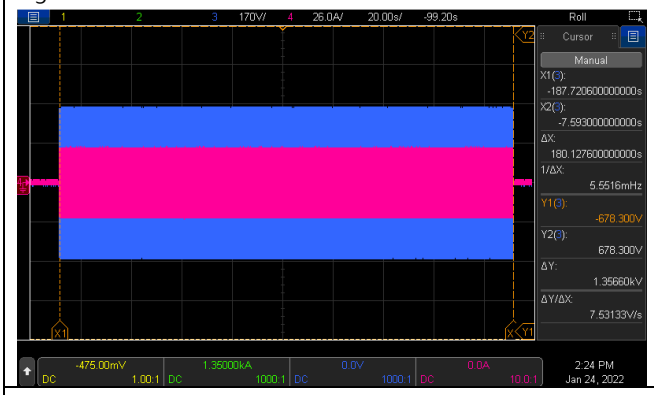
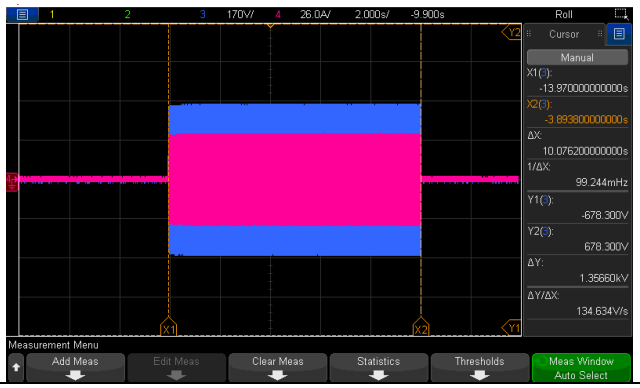
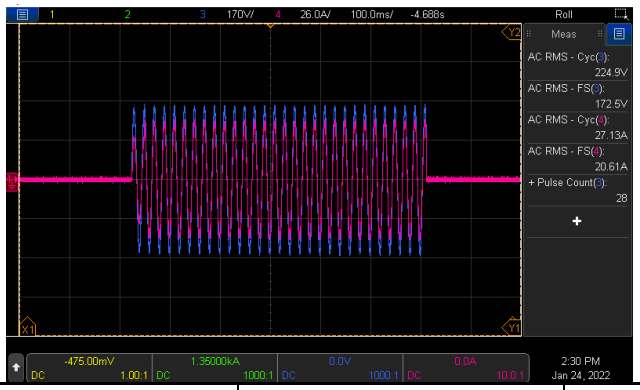
Test Report: NTS-3200-248

3200W High Reliable True Sine Wave DC-AC Power Inverter

- DESIGN VERIFY TEST
  - Output Function Test
  - Input Function Test
  - Protection Function Test
  - Control Function Test
  - APPLICATION Test
  - Component Stress Test
- SAFETY & E.M.C. TEST
  - Safety Test
  - E.M.C. Test
- RELIABILITY TEST
  - ENVIRONMENT TEST

■ DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	RATED POWER	3200W	IP: 48VDC Ta:25℃	3260 W
2	MAXIMUM OUTPUT POWER (TYP)	(1)3680W/180sec. (2)4800w/10sec (3)SURGE POWER 6400W FOR 30CYCLE Vin (30 ± 5 CYCLE)	IP: 50VDC OP:TESTING LOAD Ta:25℃	(1) 225.6 V / 15.92 A / 180.1 Sec (2) 225.59 V / 20.21 A / 10.07 Sec (3) 222.6 V / 26.70 A/ 28 Cycle
	CH3:O/P VAC CH4:O/P IAC Fig1  Fig2  Fig3 			
3	AC Voltage	200 / 220 / 230 / 240Vac selectable by DIP S.W	IP: 48VDC OP: FULL LOAD Ta:25℃	DIP S.W 200VAC: 196.9 V DIP S.W 220VAC: 216.7 V DIP S.W 230VAC: 226.6 V DIP S.W 240VAC: 236.4 V
4	FREQUENCY	50/60Hz (±0.1HZ) selectable by DIP S.W	IP: 48VDC OP: FULL LOAD Ta:25℃	DIP S.W 50HZ: 50.06 HZ DIP S.W 60HZ: 59.89 HZ
5	WAVEFORM	True sine wave (THD<3%)	IP: 50VDC OP: 2400W (1) Vo(min) (2) Vo(nor) (3) Vo(max) Ta:25℃	(1) 1.56 % / Vo(min) /2400W (2) 1.78 % / Vo(nor) /2400W (3) 1.68 % / Vo(max) /2400W

CH3:O/P VAC CH4:O/P IAC

Fig1

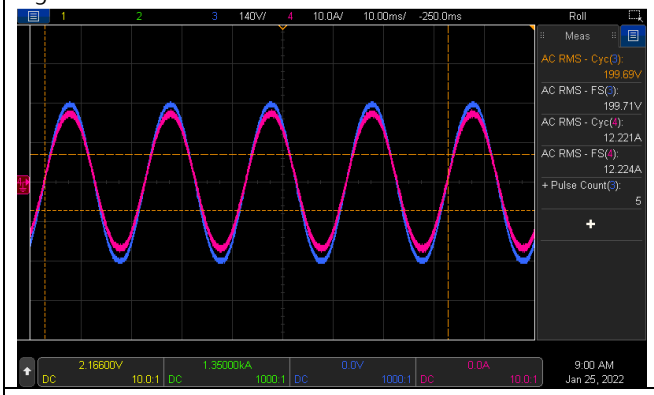


Fig2

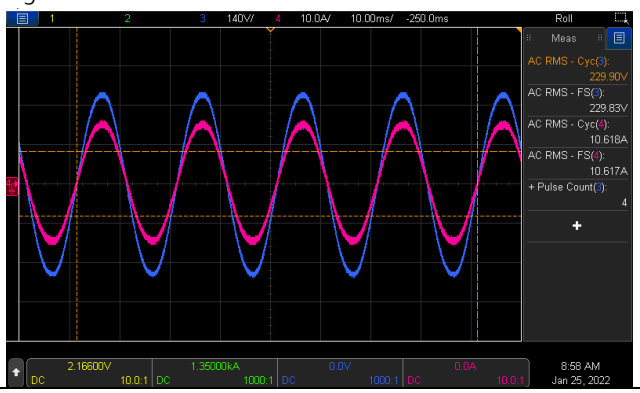
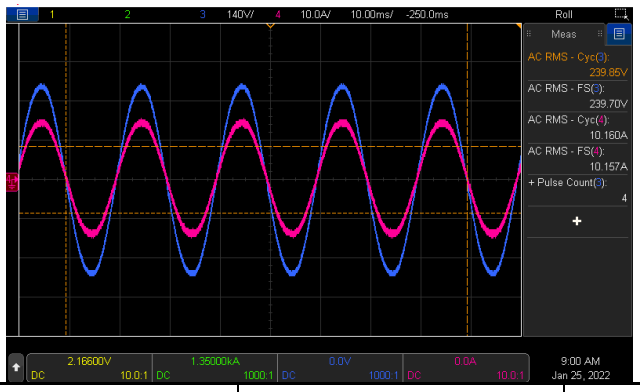


Fig3



6	AC REGULATION	±3%	IP: 50VDC OP: 2400W Ta:25℃	-1.43 %
7	Overshoot /Undershoot	<±10%	IP: 48VDC OP: (1) full load turn on (2) no load turn on (3) full /no load change Ta:25℃	(1) -7.43 % (2) -4.26 % (3) -5.96 %
8	O/P voltage DC offset	Vin(nor)= 48 V · Vo<200mV · no load : 90 mV / full load: 123.6 mV		

<table>
<tr><td>9</td><td>LED STATUS</td><td>

● Statas test

LED	Statas	RESULT
Green ●	Inverter OK	OK
Orange ●	Remote off	OK
Orange ☀	No AC Output at Saving mode	OK
Red ●	Inverter Fail	OK

● DC Input test

LED	Battery RANGE	RESULT
Green ●	50.0~62.0 Vdc±1V	50.196Vdc ~ 61.99Vdc
Orange ●	44.0~50.0Vdc ±1V	44.046Vdc ~ 50.146Vdc
Red ●	<44.0 Vdc ±1V > 62.0Vdc±1V	< 43.84 Vdc > 62.19Vdc

● Load test

LED	LOAD RANGE	RESULT
Green ●	Min. load ~ 40%±5% LOAD	Min. load ~ 38.31%
Orange ●	40%±5% ~ 80%±5% LOAD	41.09% ~ 78.53%
Red ●	≧ 80%±5% LOAD	≧ 81%

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</table>

INPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	VOLTAGE RANGE (TYP)	40VDC~66VDC	IP: TESTING OP:NO LOAD/FULL LOAD Ta:25℃	40.20 VDC~ 66.09 VDC/NO LOAD 40.276 VDC~ 66.05 VDC/FULL LOAD

			I/P: LOW-LINE=42V HIGH-LINE=65V O/P:FULL/MIN LOAD (PLEASE CHECK DERATING CURVE) ON:30Sec OFF:30Sec 10MIN (POWER ON/OFF NO DAMAGE) I/P: 48V O/P:FULL LOAD ON:30ec OFF:30ec 12Hr (POWER ON/OFF NO DAMAGE)	10MIN Test： OK 12Hr Test： OK
2	DC CURRENT (TYP)	80A	IP: 48VDC OP:FULL LOAD Ta:25℃	72.84 A
3	NO LOAD DISSPATION	≦ 1.7W@ saving mode ≦ 55W@NON-Saving Mode	IP: 48VDC OP:NO LOAD Ta:25℃	1.65 W @ saving mode 52.32 W @NON- Saving Mode
4	SAVING MODE TO NORMAL	Po≥25W	IP: 48VDC OP: TESTING LOAD Ta:25℃	≥ 22 W
5	NORMAL TO SAVING MODE	Po≦ 10W	IP: 48VDC OP: TESTING LOAD Ta:25℃	≤ 14 W
6	OFF MODE CURRENT DRAW (Typ.)	≦ 2mA	IP: 48VDC OP: Sw off Ta:25℃	1.0258 mA
7	EFFICIENCY(TYP)	2400W /93%	IP:50VDC OP: Po=2400W Ta:25℃	(1) 93.27 %

PROTECTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	BAT LOW ALARM	44V±1VDC	IP: TESTING OP:FULL LOAD SW:ON Ta:25℃	44.058 V
2	BAT LOW SHUT DOWN	40V±1VDC	IP: TESTING OP: FULL LOAD SW:ON Ta:25℃	40.168 V
3	BAT LOW RESTART	50V±1VDC	IP: TESTING OP: FULL LOAD SW:ON Ta:25℃	50.112 V

4	BAT HIGH ALARM	62V±1VDC	IP: TESTING OP:FULL LOAD SW:ON Ta:25℃	62.16 V
5	BAT HIGH SHUT DOWN	66V±1VDC	IP: TESTING OP: FULL LOAD SW:ON Ta:25℃	66.09 V
6	BAT HIGH RESTART	60V±1VDC	IP: TESTING OP: FULL LOAD SW:ON Ta:25℃	60.15 V
7	BAT. POLARITY	By internal fuse open	IP: BAT +/-（Reverse） OP: FULL LOAD Ta:25℃	TEST：OK
8	OVER TEMPERATURE	Shut down o/p voltage: re-power on.	IP: HI LINE/LOW-LINE OP: FULL LOAD SW:ON Ta:25℃	Shut down o/p voltage, re-power on to recover LED DISPLAY: OK
9	OUTPUT SHORT	Shut down o/p voltage: re-power on	IP: 48VDC O/P: FULL LOAD SW:ON Ta:25℃	Shut down o/p voltage, re-power on to recover LED DISPLAY: OK
10	OVER LOAD (typ.)	105%~115%LOAD 180sec 115%~150%LOAD 10 sec Shut down o/p voltage, re-power on to recover	IP: 48VDC OP: TESTING SW:ON Ta:25℃	(1). 105.9 % ~ 114.9 % 180.2 sec (2). 118.1 % ~ 150.9 % 10.09 sec Shut down o/p voltage, re-power on to recover

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	REMOTE CONTROL	(1) Power ON-OFF remote control by front panel dry contact connector (by RELAY) Open : Normal work Short : Remote off (2) IRC3	IP: 48VDC OP: FULL LOAD Ta:25℃	(1).Open : Normal work Short : Remote off TEST: Vo= 0.002V Pin= 6.96 W (2).TEST: OK

APPLICATION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	LAMP	LAMP: 1002 W · turn on OK LAMP: 1998 W · turn on OK LAMP: 2989 W · turn on OK	1. Vin=HIGH LINE 2. 110V/60Hz	TEST: OK
2	INDUCTION MOTOR	0.22 HP	1. Vin=HIGH LINE 2. 110V/60Hz	TEST: OK
3	SWITCHING POWER SUPPLY	WITH PFC: RSP-3000-48 O/P= 2566 W	1. Vin=HIGH LINE 2. 110V/60Hz	TEST: OK
		NO PFC: SE-1000-48 · O/P= 1159 W	1. Vin=HIGH LINE 2. 110V/60Hz	TEST: OK

COMPONENT WEAFORM TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	DC TO DC Power Transistor (D to S) or (C to E) Peak Voltage	Q107 /Q111/Q127/Q131 Rated: 200 V / 65 A	I/P: high line O/P: V(max)/Freq 60HZ VDS: O/P: (1)Full Load Turn On (2) Output Short (3)O.L.P(6400W) Turn On (4) NO LOAD Turn On (5) Saving mode Ta:25℃	Q107 Q111 VDS: VDS: (1) 163V (1) 177V (2) 169V (2) 175V (3) 165V (3) 175V (4) 167V (4) 177V (5) 167V (5) 177V Q127 Q131 VDS: VDS: (1) 175V (1) 165V (2) 175V (2) 165V (3) 175V (3) 163V (4) 177V (4) 167V (5) 177V (5) 167V
2	DC TO DC Diode Peak Voltage	D 901 Rated : 1000V/ 16 A	I/P: high line O/P: V(max)/Freq 60HZ VDS: O/P: (1)Full Load Turn On (2) Output Short (3)O.L.P(6400W) Turn On (4) NO LOAD Turn On (5) Saving mode Ta:25℃	(1) 531V (2) 555V (3) 535V (4) 535V (5) 535V
3	DC BUS Capacitor Voltage	C905/C907 Rated: 820u/315V	I/P: high line O/P: V(max)/Freq 60HZ VDS: O/P: (1)Full Load Turn On (2) Output Short (3)O.L.P(6400W) Turn On (4) NO LOAD Turn On (5) Saving mode Ta:25℃	C905 C907 (1) 257V (1) 253V (2) 272V (2) 261V (3) 259V (3) 249V (4) 255V (4) 253V (5) 257V (5) 257V
4	DC TO AC Power Transistor (D to S) or (C to E) Peak Voltage	Q 1 Rated : 650 V/ 50A	I/P: high line O/P: V(max)/Freq 60HZ VDS: O/P: (1)Full Load Turn On (2) Output Short (3)O.L.P(6400W) Turn On (4) NO LOAD Turn On (5) Saving mode Ta:25℃	Q1: VDS: (1) 523V (2) 596V (3) 556V (4) 524V (5) 524V

5	AUX PWM MOS	Q201 Rated: 65 A/ 200 V Q504 Rated : 46A/250 V	I/P: high line O/P: V(max)/Freq 60HZ VDS: O/P: (1)Full Load Turn On (2) Output Short (3)O.L.P(6400W) Turn On (4) NO LOAD Turn On (5) Saving mode Ta:25℃	Q201 (1) 162V (2) 162V (3) 161V (4) 162V (5) 162V	Q504 (1) 135V (2) 135V (3) 137V (4) 135V (5) 135V
6	Control IC Voltage Test	MCU IC U301 Rated 2.4V~ 3.6 V AUX IC U201 Rated 8.2V~30V CHARGE IC U501 Rated 8.4V~30V Gate Driver IC U1 Rated 3V~18V	I/P: high line O/P: V(max)/Freq 60HZ VDS: O/P: (1)Full Load Turn On (2) Output Short (3)O.L.P(6400W) Turn On (4) NO LOAD Turn On (5) Saving mode Ta:25℃	U301 (1) 3.34V (2) 3.30V (3) 3.30V (4) 3.30V (5) 3.30V U201 (1) 12.22V (2) 12.22V (3) 12.22V (4) 12.22V (5) 12.22V	U501 (1) 12.71V (2) 12.63V (3) 12.63V (4) 12.63V (5) 12.63V U1 (1) 5.03V (2) 5.63V (3) 5.07V (4) 5.03V (5) 5.03V

SAFETY &EMC TEST

SAFETY TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	BAT I/P-AC O/P: 3 KVAC/min AC O/P-FG: 1.5 KVAC/min	BAT I/P-AC O/P 3.6 KVAC/min AC O/P-FG:1.8 KVAC/min Ta:25℃	BAT I/P-AC O/P: 11.99 mA AC O/P-FG: 7.62 mA NO DAMAGE
2	GROUNDING CONTINUITY	EN 60950 FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40 A / 2min Ta:25℃	5mΩ

E.M.C TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	CONDUCTION	▓ CE CLASS A	I/P: 48 VDC O/P: FULL LOAD/50% LOAD Ta:25℃	PASS
2	RADIATION	▓ CE CLASS A	I/P:48 VDC O/P: :FULL/50% LOAD Ta:25℃	PASS
3	E.S.D	EN61000-4-2 AIR：8KV / Contact：4KV	I/P: 48VDC O/P:FULL LOAD Ta:25℃	CRITERIA A
4	Test by certified Lab & Test Report Prepare Any contradictions of the test results, please refer to the latest EMC test report			

Reliability Test

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	TEMPERATURE RISE TEST	MODEL：NTU-3200-248 1. ROOM AMBIENT BURN-IN：2 HRS I/P： 48 VDC O/P： FULL LOAD Ta= 25 ℃ 2. HIGH AMBIENT BURN-IN： 2 HRS I/P： 48VDC O/P： FULL LOAD Ta= 40 ℃		

NO	Position	ROOM AMBIENT Ta= 25 ℃	HIGH AMBIENT Ta= 40 ℃
1	C148	42.4℃	54.3℃
2	C140	45.5℃	56.5℃
3	T102 coil1	74.3℃	84.5℃
4	T102 core	55.2℃	64.0℃
5	Q132	43.2℃	55.2℃
6	Q122	38.6℃	51.8℃
7	Q137	48.3℃	60.2℃
8	Q127	33.9℃	47.5℃
9	C108	42.2℃	53.2℃
10	C100	44.8℃	55.8℃
11	T101 coil1	72.7℃	80.8℃
12	T101 core	39.2℃	52.0℃
13	Q116	36.5℃	50.1℃
14	Q106	45.1℃	57.5℃
15	Q111	34.3℃	48.4℃
16	Q101	40.2℃	52.7℃
17	D903	41.4℃	53.9℃
18	D916	40.5℃	52.6℃
19	D912	37.2℃	49.9℃
20	U301	32.1℃	45.9℃
21	Q201	46.6℃	63.0℃
22	R273	52.2℃	70.6℃
23	T202	36.1℃	51.0℃
24	T201	36.9℃	50.0℃
25	C905	38.1℃	50.5℃
26	Q8	63.5℃	74.1℃
27	Q4	59.1℃	70.2℃
28	TSW2	52.0℃	62.5℃
29	TSW3	37.6℃	49.5℃
30	Q1	55.1℃	65.4℃
31	D530	25.2℃	40.6℃
32	T501	26.0℃	41.4℃
33	Q504	25.3℃	40.5℃
34	C6	26.8℃	42.4℃
35	LF2	25.2℃	41.0℃

		<table><tr><th>NO</th><th>Position</th><th>ROOM AMBIENT Ta= 25 ℃</th><th>HIGH AMBIENT Ta= 40 ℃</th></tr><tr><td>36</td><td>LF1</td><td>33.7℃</td><td>48.1℃</td></tr><tr><td>37</td><td>C2</td><td>32.3℃</td><td>46.2℃</td></tr><tr><td>38</td><td>C1</td><td>26.8℃</td><td>41.5℃</td></tr><tr><td>39</td><td>U1</td><td>31.7℃</td><td>45.6℃</td></tr><tr><td>40</td><td>R58</td><td>37.3℃</td><td>49.2℃</td></tr><tr><td>41</td><td>R136</td><td>39.7℃</td><td>52.3℃</td></tr><tr><td>42</td><td>R155</td><td>43.5℃</td><td>56.0℃</td></tr><tr><td>43</td><td>U102</td><td>43.0℃</td><td>56.5℃</td></tr><tr><td>44</td><td>U201</td><td>49.9℃</td><td>63.7℃</td></tr><tr><td>45</td><td>ZNR1</td><td>27.0℃</td><td>41.8℃</td></tr><tr><td>46</td><td>R79</td><td>45.0℃</td><td>56.9℃</td></tr><tr><td>47</td><td>RTH7</td><td>41.5℃</td><td>53.8℃</td></tr></table>		
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P： 48VDC O/P：102%LOAD Ta：25℃	TEST：OK
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P： 48VDC O/P：100%LOAD Ta= -30 ℃	TEST：OK
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 40 ℃ NO DAMAGE	I/P：66VDC O/P：FULL LOAD Ta= 38.8 ℃ HUMIDITY= 95 %R.H	TEST：OK
5	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature： -45℃~ +90℃ 2. Temperature change rate ：25℃ / MIN 3. Dwell time low and high temperature ： 30 MIN/EACH 4. Total test cycle：10 CYCLE 5. Input /Output condition： STATIC		TEST：OK
6	THERMAL SHOCK TEST	1. Thermal shock Temperature： -30℃~ +45℃ 2. Temperature change rate ：25℃ / MIN 3. Dwell time low and high temperature ： 30 MIN/EACH 4. Total test cycle：16 CYCLE 5. Input /Output condition： 15cycle:48VDC/ FULL LOAD DC ON 11sec/DC OFF 1sec TEST 1cycle:48VDC/ FULL LOAD Burn In Test		TEST：OK
7	VIBRATION TEST	1 Carton & 1 Set (1) Waveform： Sine Wave (2) Frequency：10~500Hz (3) Sweep Time：10min/sweep cycle (4) Acceleration：4G (5) Test Time：60min in each axis (X.Y.Z) (6) Ta：25℃		TEST：OK
8	CAPACITOR LIFE CYCLE	SUPPOSE C140 IS THE MOST CRITICAL COMPONENT (1) I/P： 48VDC O/P：FULL LOAD Ta= 25 ℃ LIFE TIME (2) I/P： 48VDC O/P：FULL LOAD Ta= 40 ℃ LIFE TIME (3) I/P： 48VDC O/P：75% LOAD Ta= 40 ℃ LIFE TIME (4) I/P： 48VDC O/P：50% LOAD Ta= 40 ℃ LIFE TIME		(1) 905590.8HRS (2) 422473.1HRS (3) 613782.4HRS (4) 813440.9HRS

9	MTBF	Conducted by Parts Stress Analysis Prediction 336.9K hrs min. Telcordia SR-332 (Bellcore) ; 30.5K hrs min. MIL-HDBK-217F (25℃)
10	Ongoing Reliability Test	I/P：50VDC O/P：80% LOAD TA=50℃ Demonstration Mean Time Between Failure : 30,000 hours

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	Liutt		Wangdz

2020.10.1 TAG-QA-009